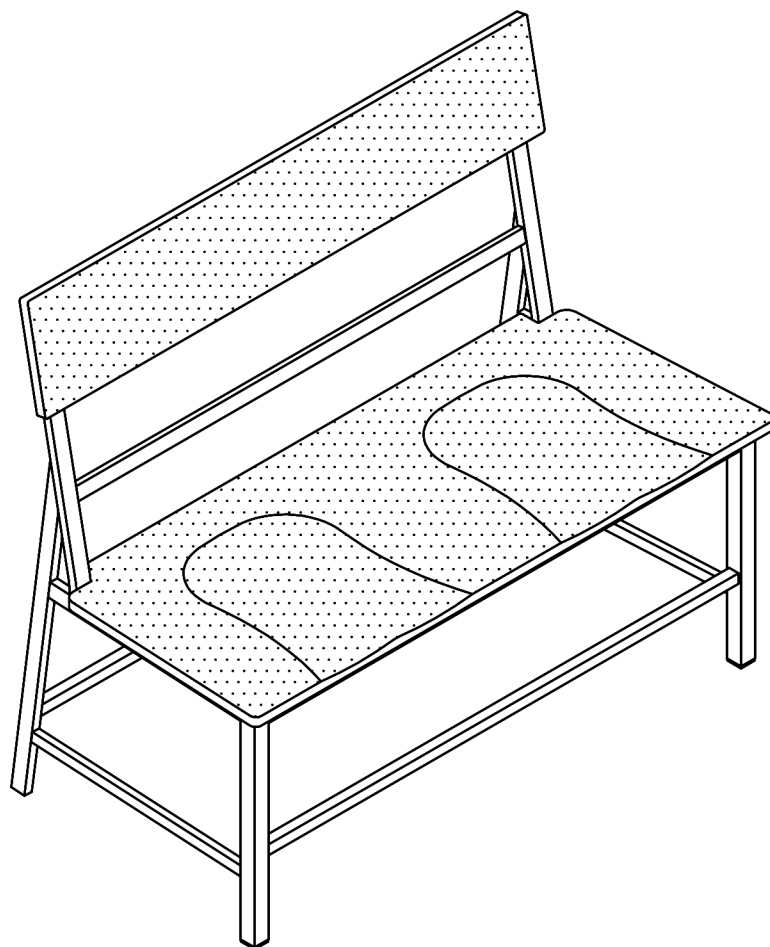


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY

DIFFICULT

Tools Required For Assembly:

Allen Wrench

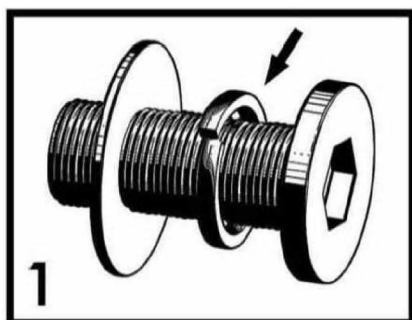


2 PERSONS RECOMMENDED

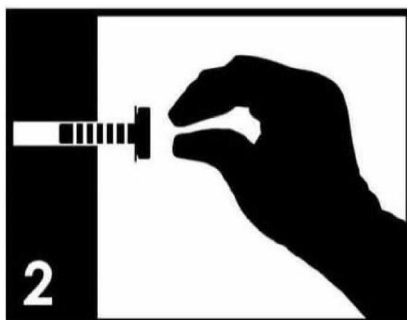
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

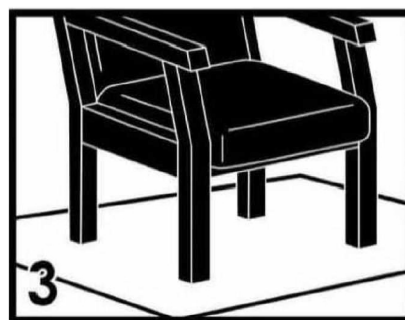
BASIC ASSEMBLY TECHNIQUES



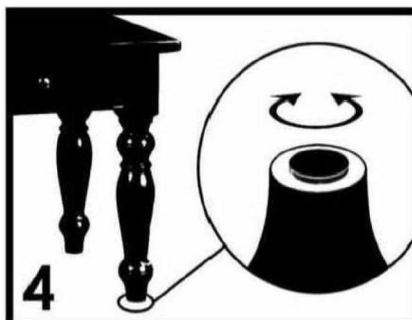
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



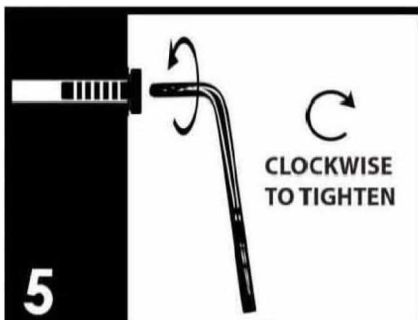
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



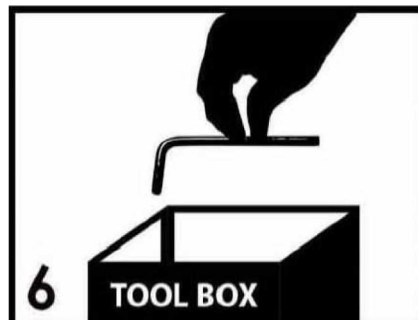
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

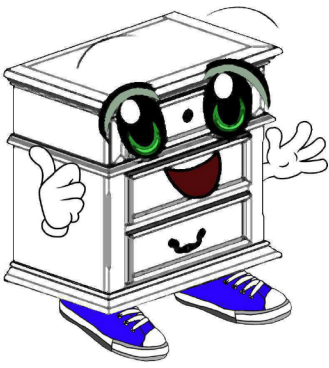


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



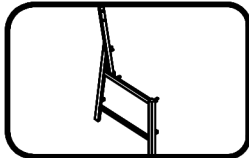
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



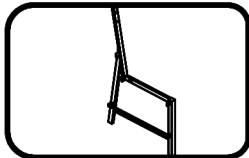
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

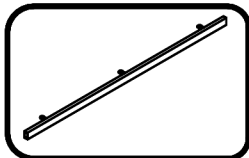
Parts List



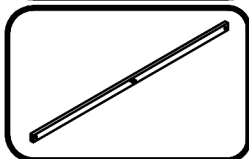
#1 x 1pc
Left Side Frame



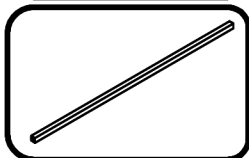
#2 x 1pc
Right Side Frame



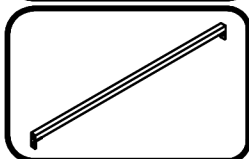
#3 x 1pc
Support Bar 1



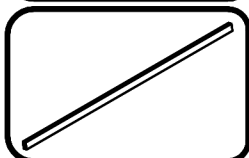
#4 x 1pc
Support Bar 2



#5 x 1pc
Support Bar 3



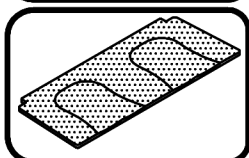
#6 x 1pc
Support Bar 4



#7 x 1pc
Support Bar 5

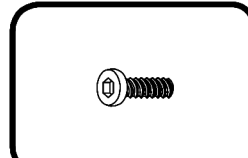


#8 x 1pc
Back Panel

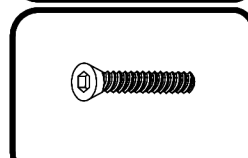


#9 x 1pc
Seat Panel

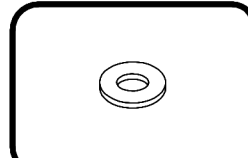
Hardware List



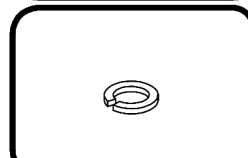
#A x 18pcs
Bolt 1/4"x 1/2"



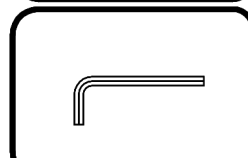
#B x 4pcs
Bolt 1/4"x1"



#C x 16pcs
Flat Washer ϕ 16mm



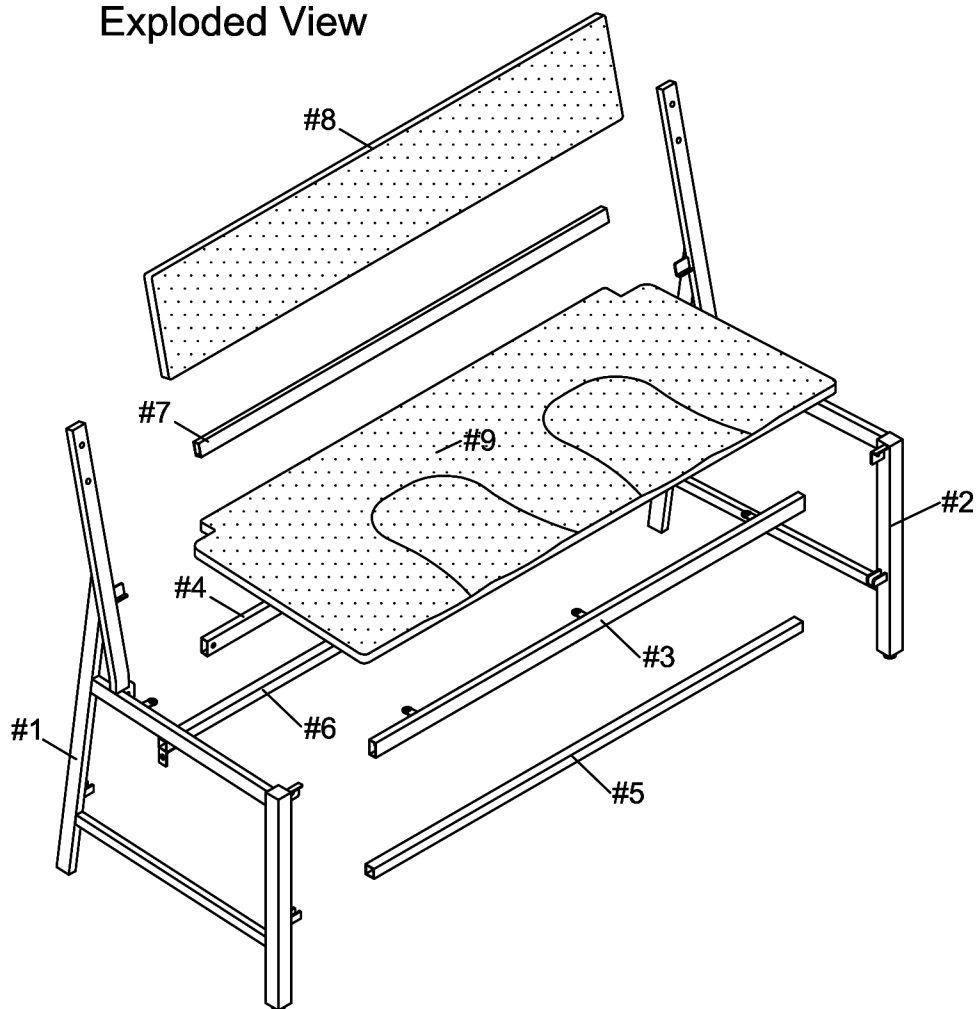
#D x 18pcs
Lock Washer ϕ 11mm



#E x 1pc
Allen Wrench



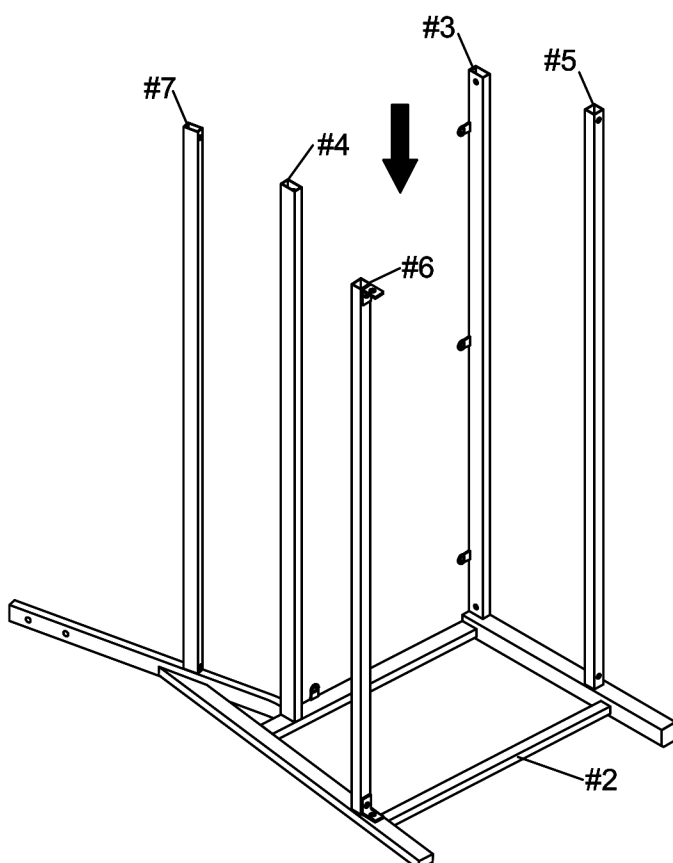
Exploded View



ASSEMBLY

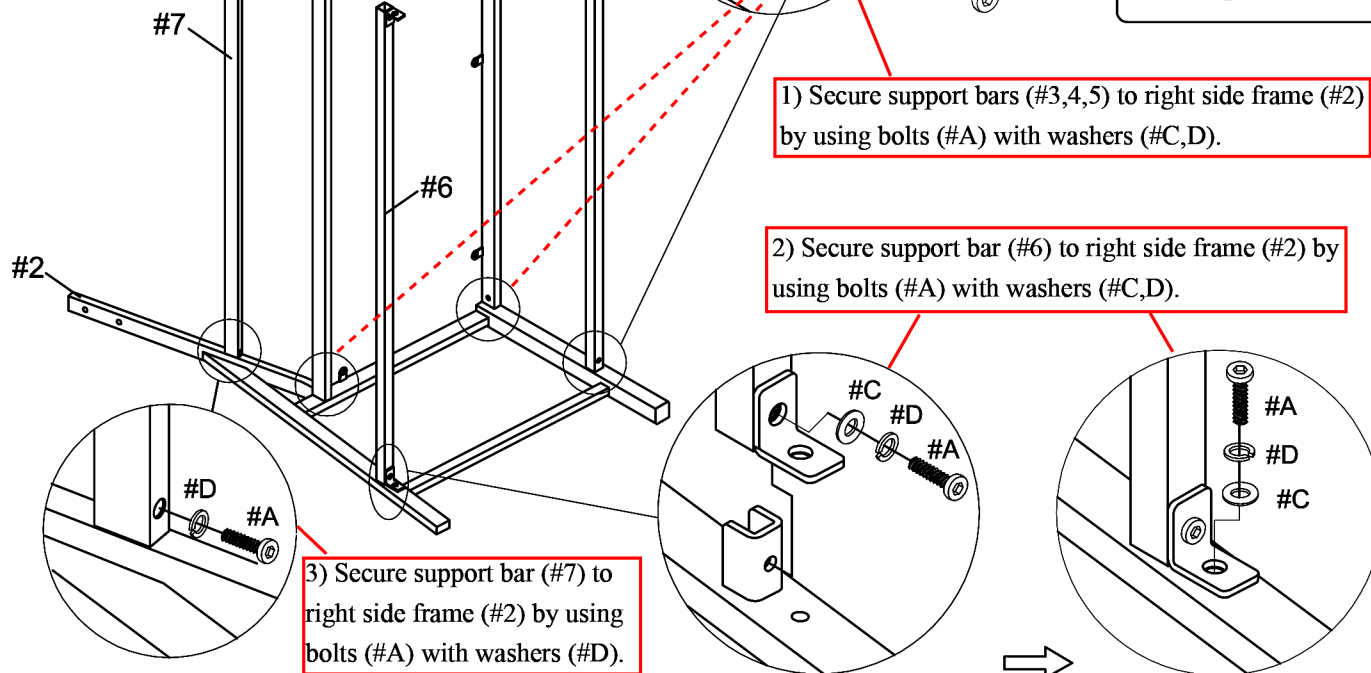
Do not fully tighten all bolts until assembly is complete. This will help all parts to assemble properly.

Insert the support bars (#3,4,5,6,7) to the right side frame (#2) as shown in the diagram.





#3

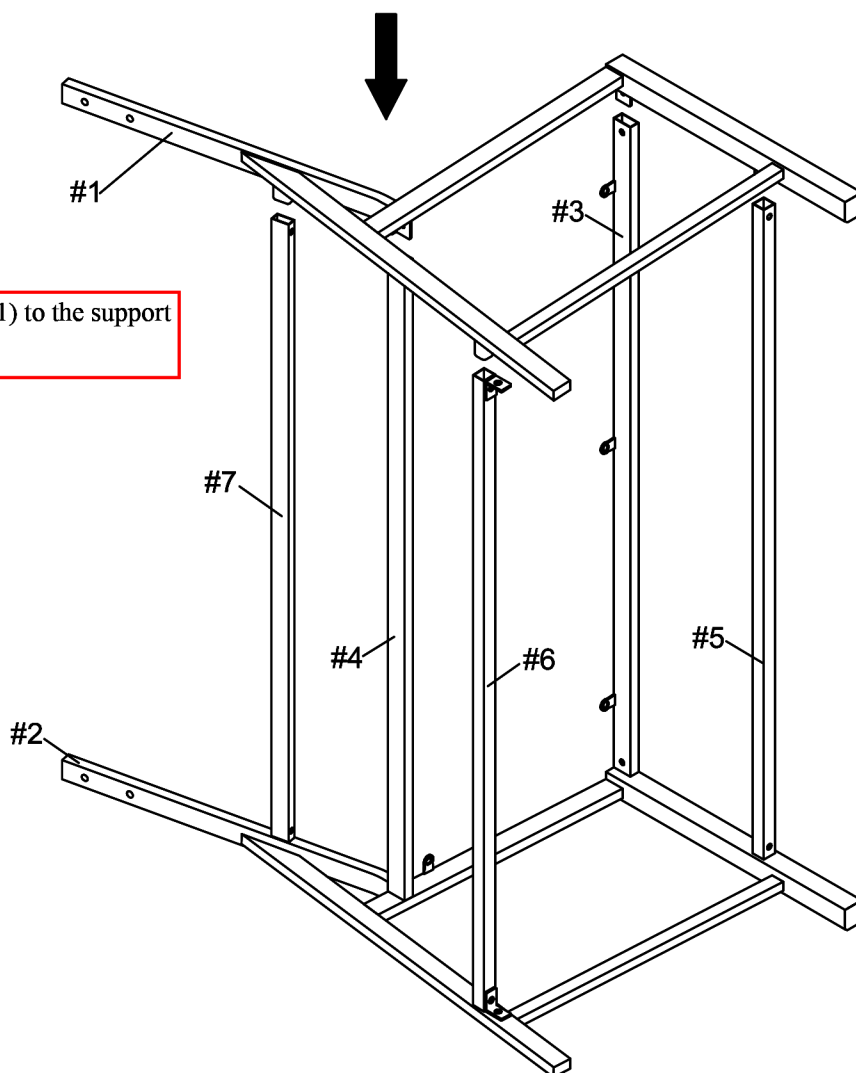


#A		6pcs
#C		5pcs
#D		6pcs
#E		1pc



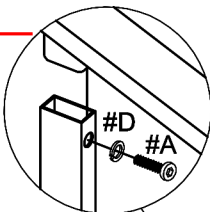
#4

Align and insert left side frame (#1) to the support bars as shown in the diagram.



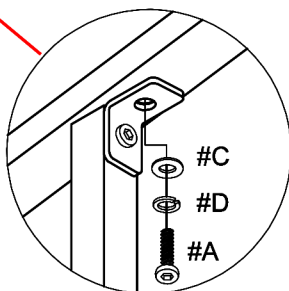
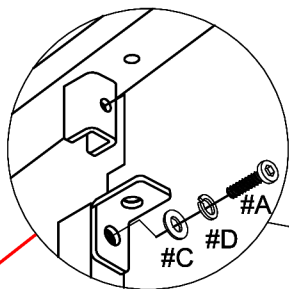


3) Secure support bar (#7) to left side frame (#1) by using bolts (#A) with washers (#D).

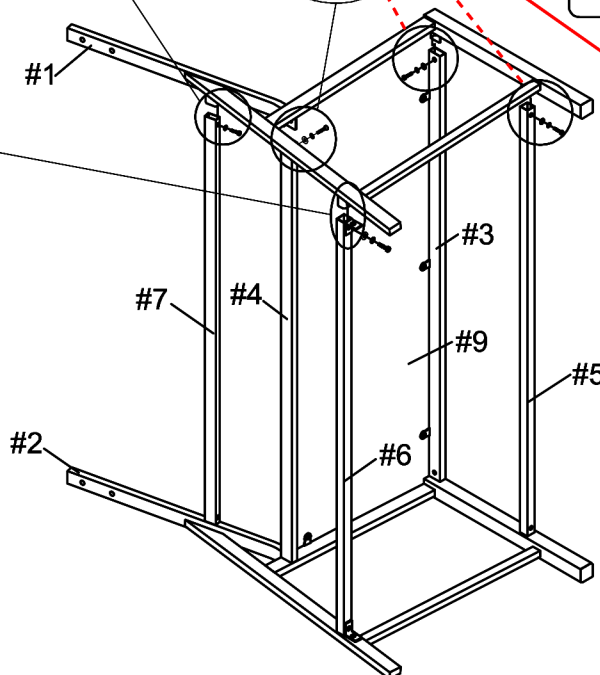


#A		6pcs
#C		5pcs
#D		6pcs
#E		1pc

2) Secure support bar (#6) to left side frame (#1) by using bolts (#A) with washers (#C,D).

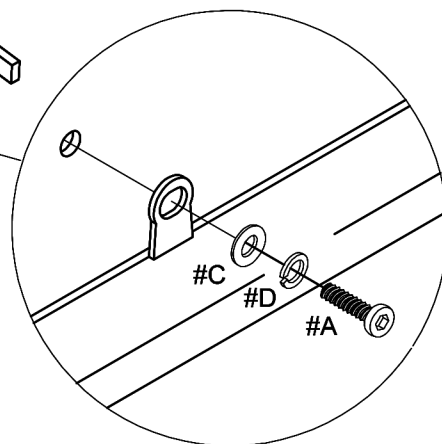
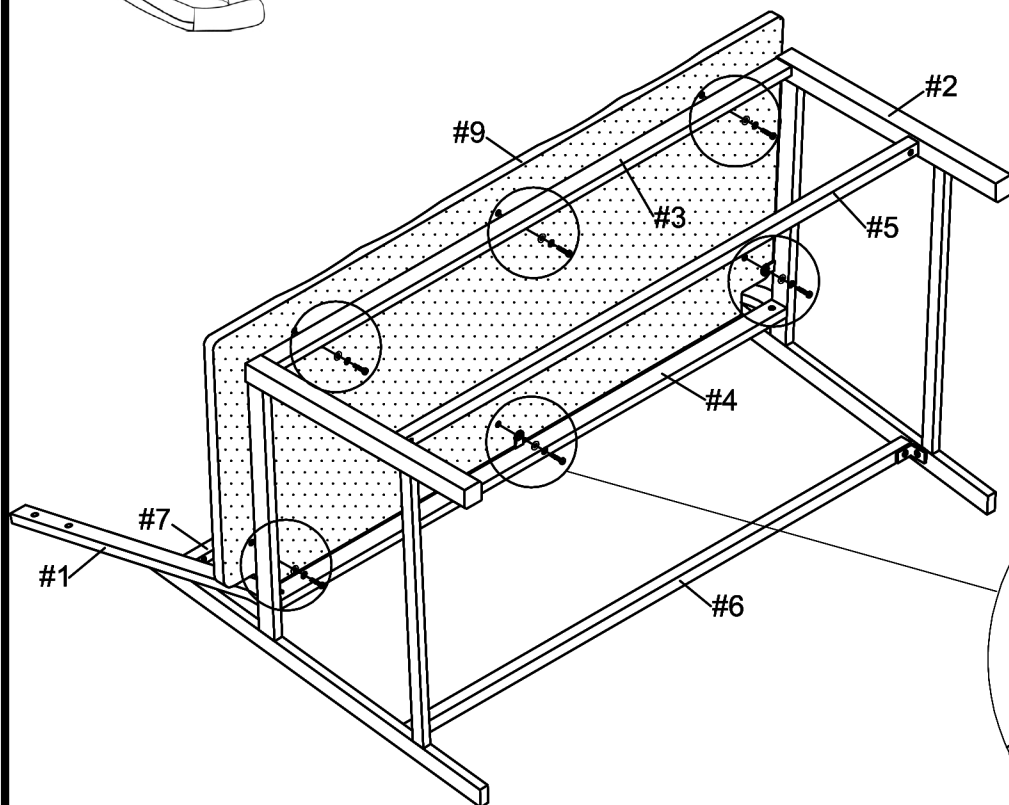


1) Secure support bars (#3,4,5) to left side frame (#1) by using bolts (#A) with washers (#C,D).





Align seat panel (#9) to the holes of the support bars (#3,4), then secure by using bolts (#A) with washers (#C,D).

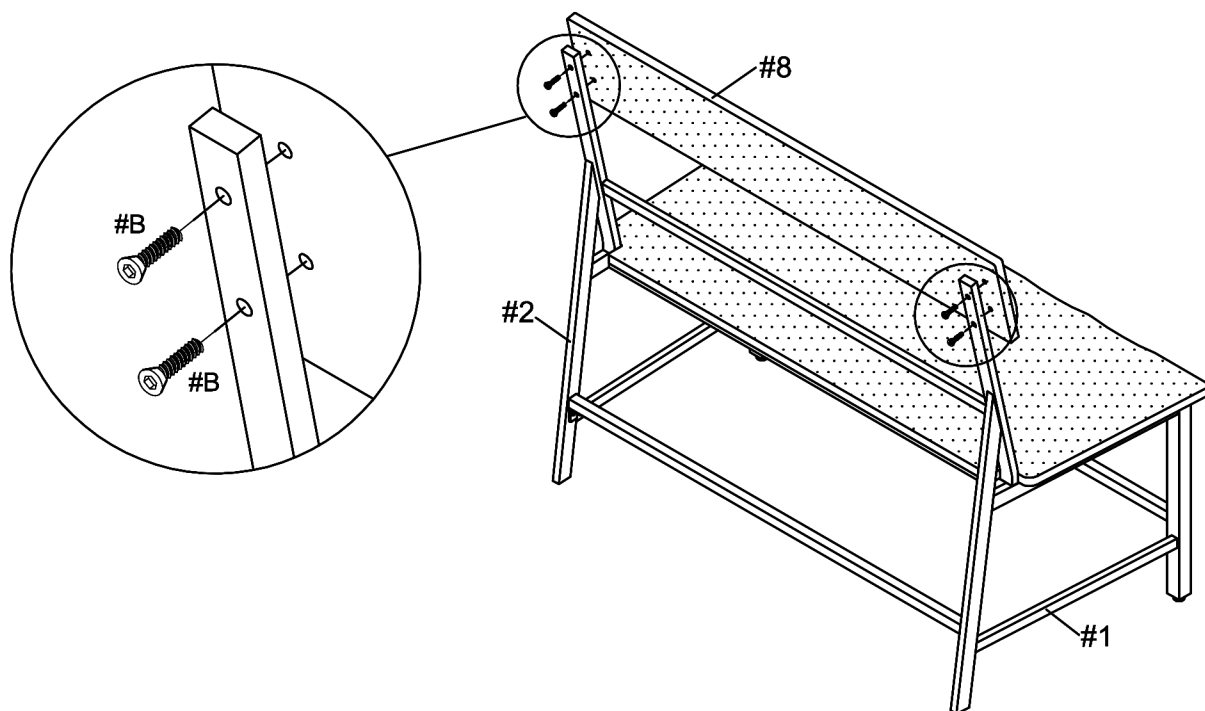
#A		6pcs
#C		6pcs
#D		6pcs
#E		1pc





Align back panel (#8) to the holes of the side frames (#1,2).
Secure by using bolts (#B).

#B  4pcs
#E  1pc



ASSEMBLY COMPLETED

