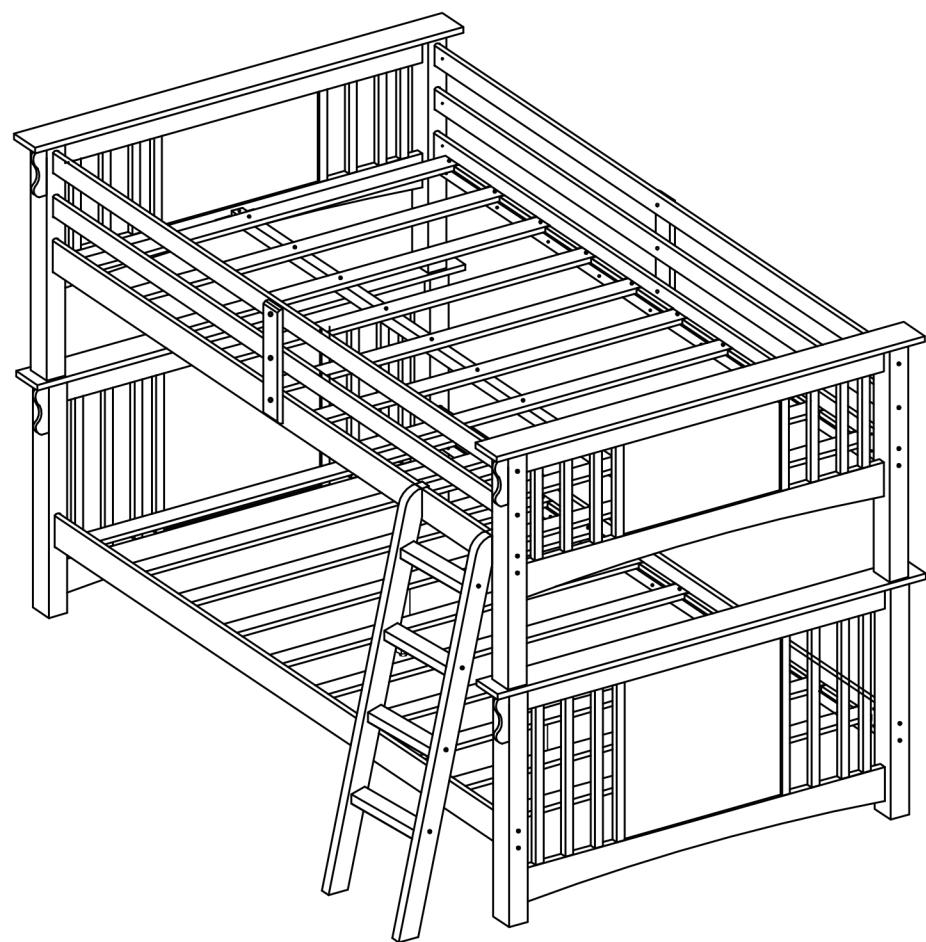


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY     DIFFICULT 

Tools Required For Assembly:

Allen Wrench



Phillips Screwdriver

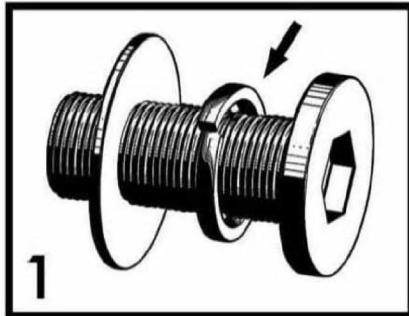


2 PERSONS RECOMMENDED

ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

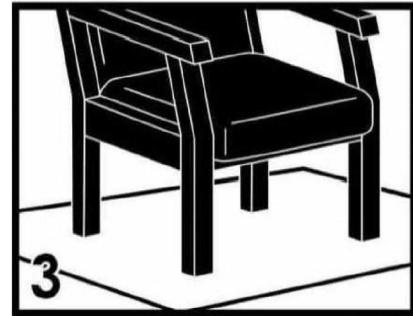
BASIC ASSEMBLY TECHNIQUES



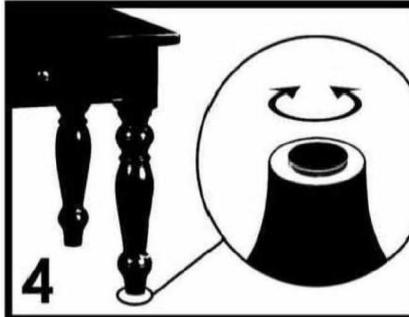
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



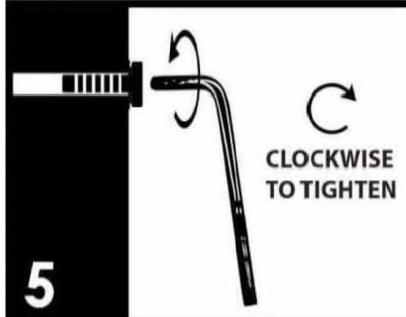
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



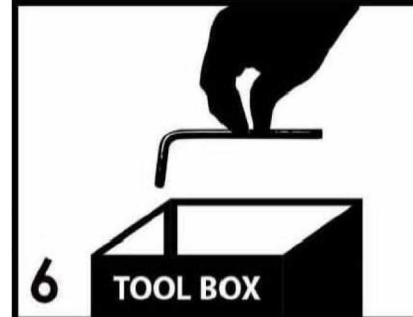
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

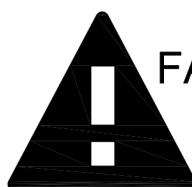


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

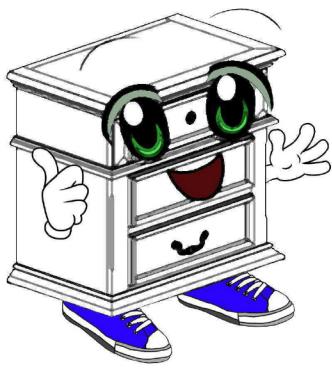


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



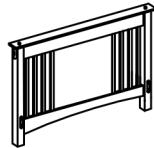
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

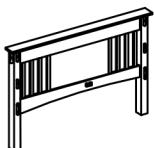
Parts List



#1 x 2pcs
Lower End Guardail



#8 x 2pcs
Support Leg



#2 x 2pcs
Upper End Guardail



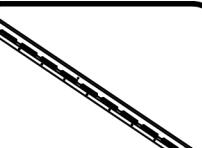
#9 x 1pc
Center Support



#3 x 2pcs
Lower Side Rail



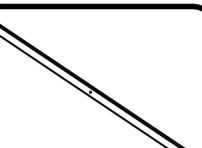
#10 x 2pcs
Guardrail Support



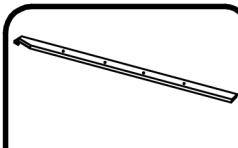
#4 x 2pcs
Upper Side Rail



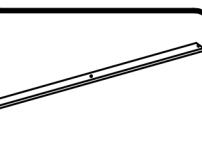
#11 x 4pcs
Ladder Steps



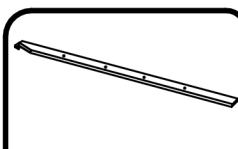
#5 x 4pcs
Guardrail



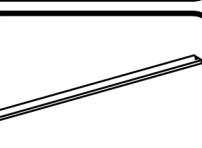
#12 x 1pc
Ladder Rail (L)



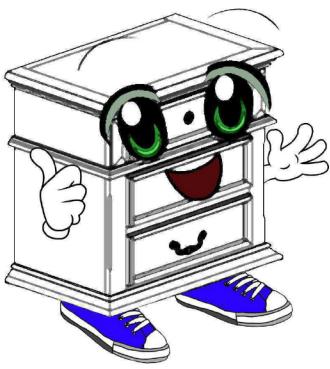
#6 x 12pcs
Full Slat Kit



#13 x 1pc
Ladder Rail (R)



#7 x 8pcs
Full Slat Kit



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Hardware List



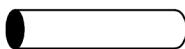
#A x 24pcs
Bolt 1/4"x4-1/16"



#F x 2pcs
Screw 3/16" x 1-9/16"



#B x 24pcs
Barrel Nut



#G x 4pcs
Metal Dowel $\phi 3/8" \times 3-9/16"$



#C x 52pcs
Screw 3/16" x 1-3/16"



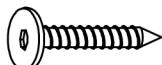
#H x 2pcs
Screw 3/16" x 3/4"



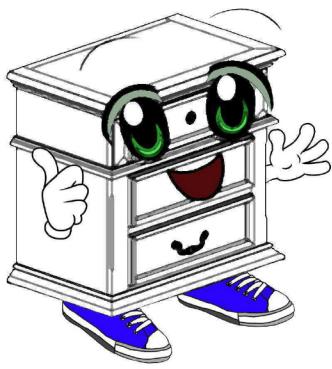
#D x 6pcs
Bolt 1/4"x1-1/8"



#I x 1pc
Allen Wrench

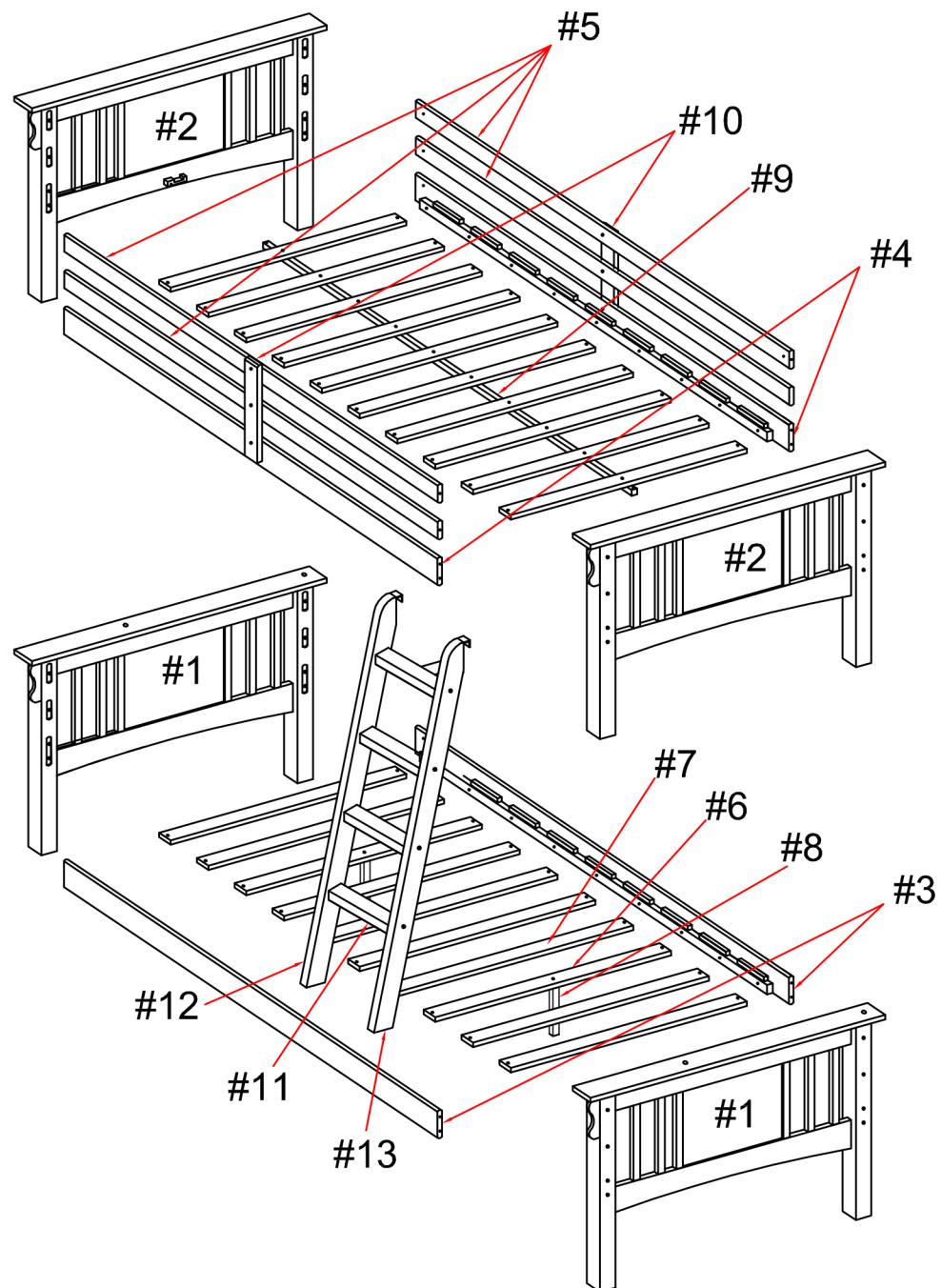


#E x 8pcs
Screw 3/16" x 2"



Before you begin, please read Page 2 of "Assembly and Care Advice".

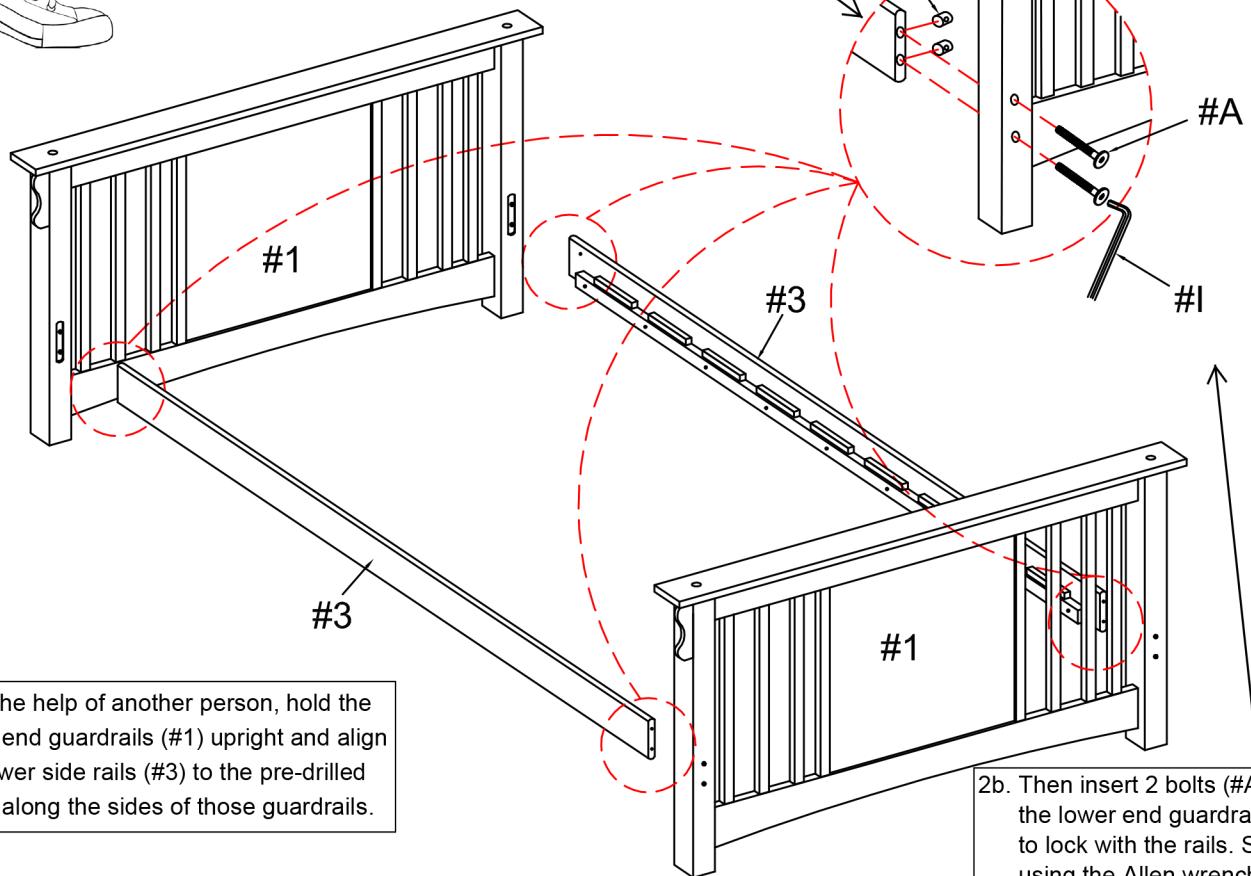
And remember, do not tighten until each step is completed or instructed.





#Ax8pcs
#Bx8pcs

2a. Insert 2 barrel nuts (#B) into each end of the lower side rails (#3)



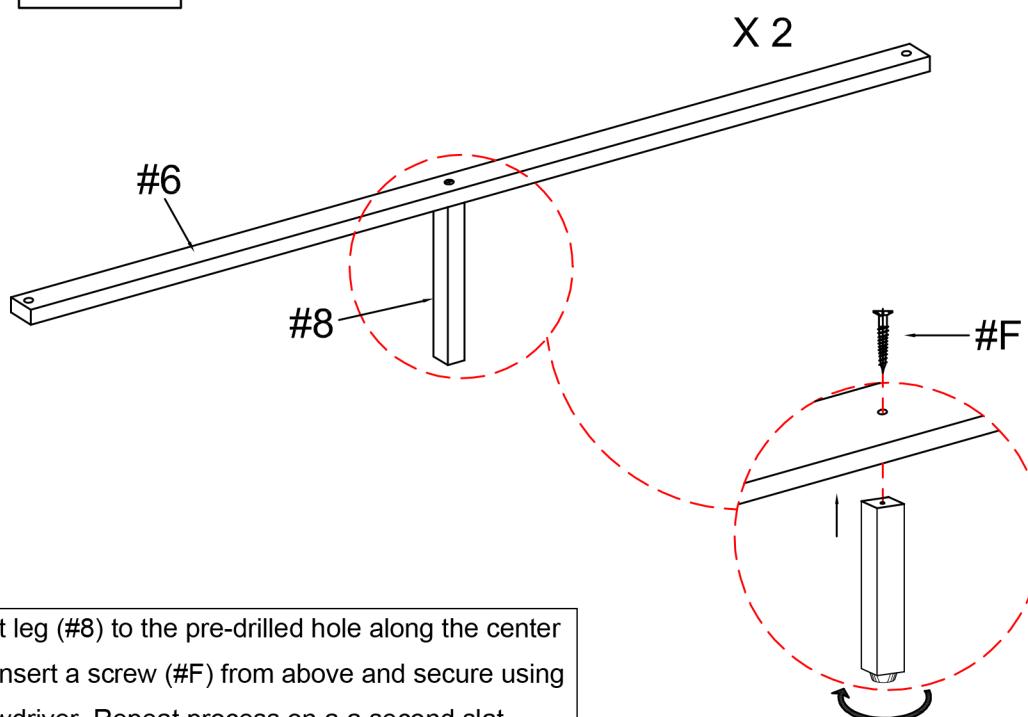
1. With the help of another person, hold the lower end guardrails (#1) upright and align the lower side rails (#3) to the pre-drilled holes along the sides of those guardrails.

2b. Then insert 2 bolts (#A) into the lower end guardrails (#1) to lock with the rails. Secure using the Allen wrench (#I).



#Fx1pcs

X 2

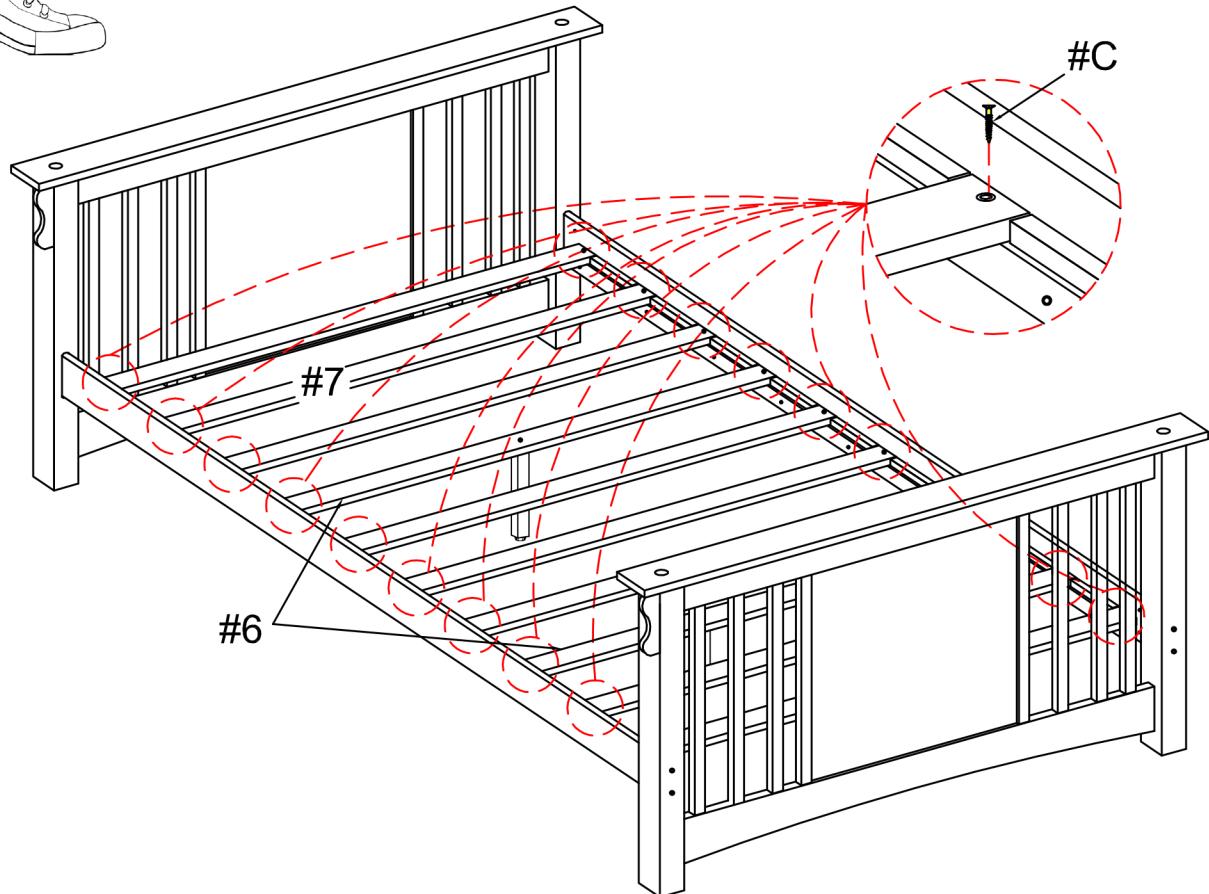


Align a support leg (#8) to the pre-drilled hole along the center of a slat (#6). Insert a screw (#F) from above and secure using a Phillips screwdriver. Repeat process on a second slat.



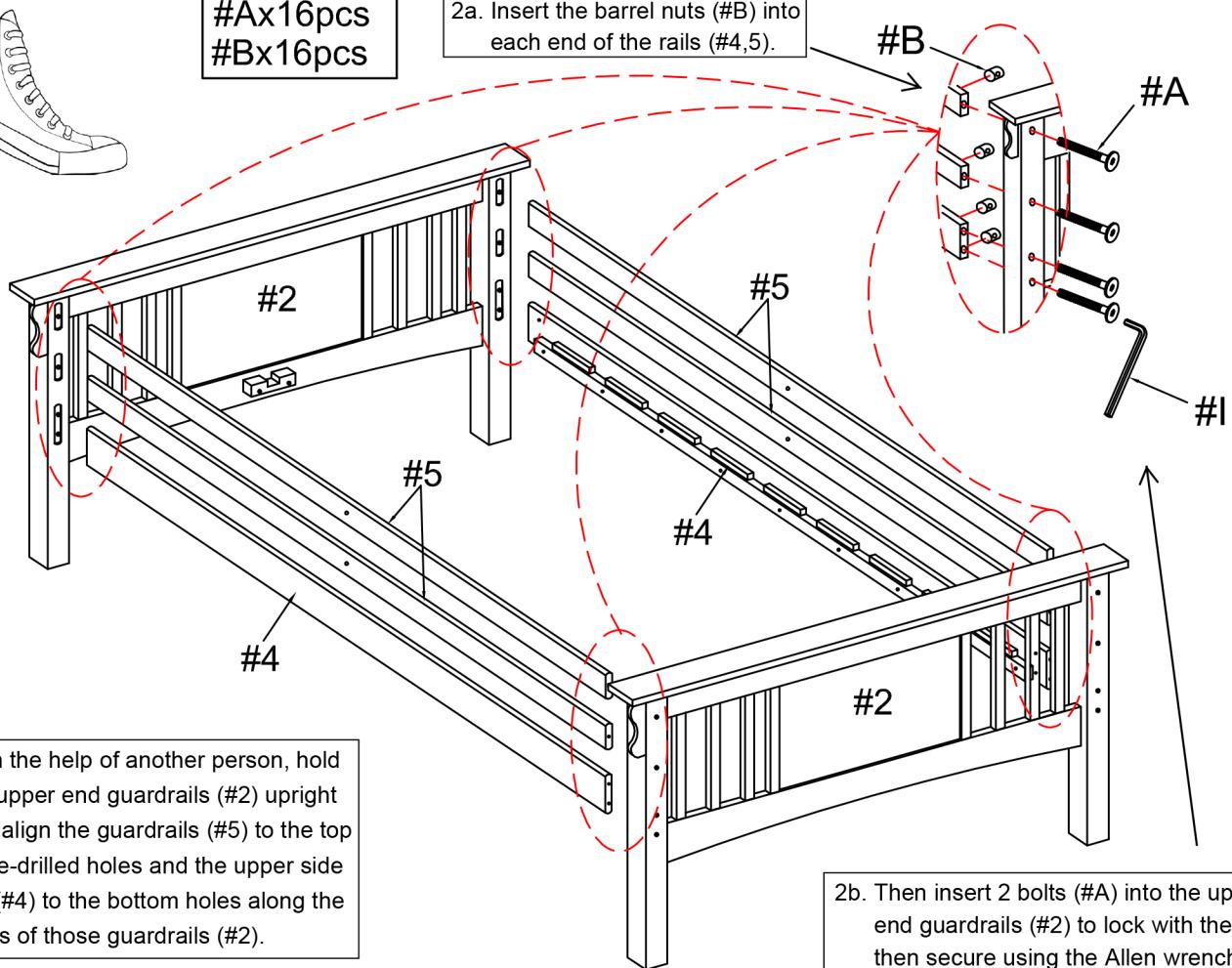
#Cx20pcs

Place the full slat kit (#7) onto the lower side rails (#3). Align the ends of the slats to the pre-drilled holes located on the inner side of the lower side rails (#3). Insert a screw (#C) into each end and secure using a Phillips screwdriver.



**#Ax16pcs
#Bx16pcs**

2a. Insert the barrel nuts (#B) into each end of the rails (#4,5).

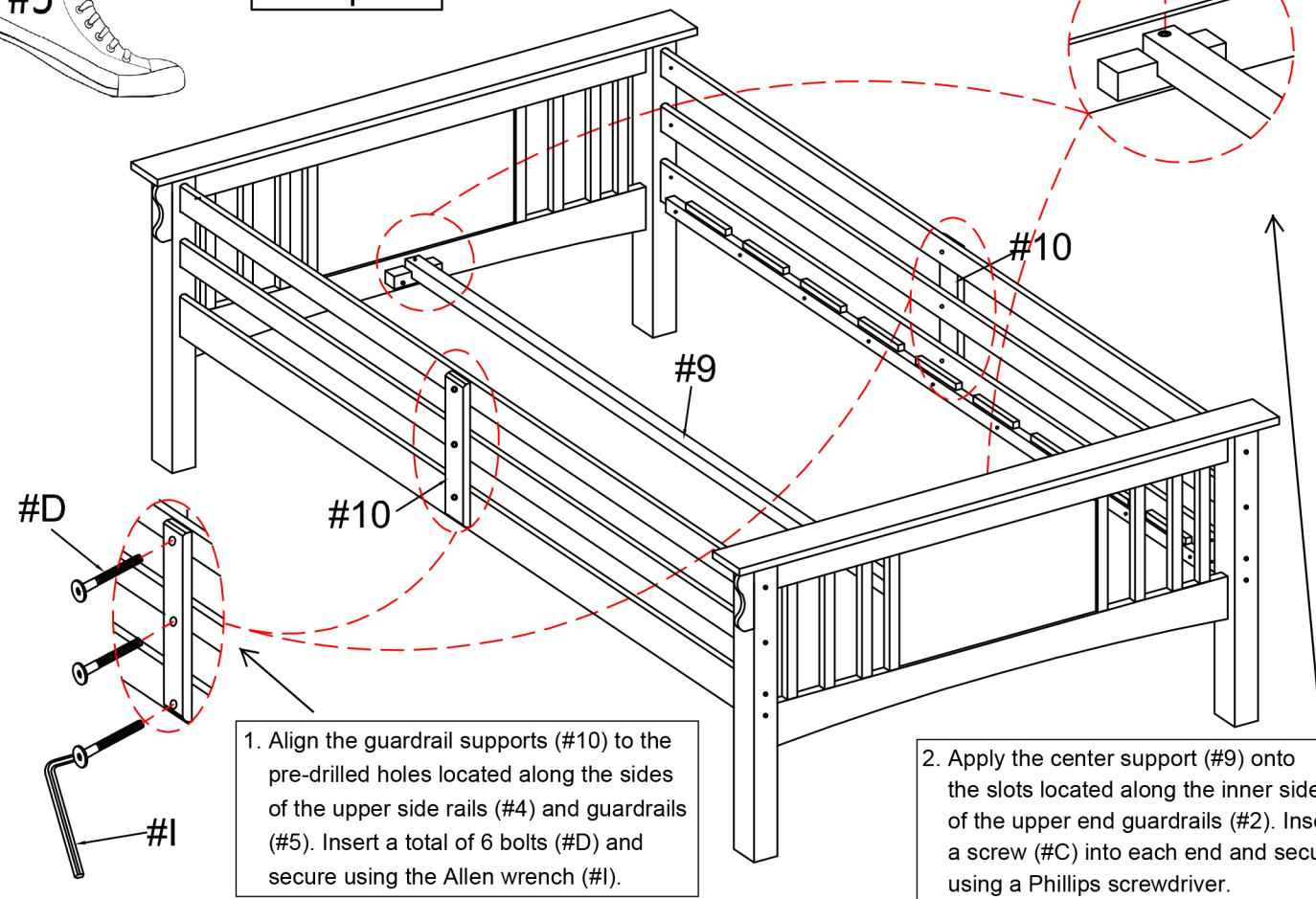


1. With the help of another person, hold the upper end guardrails (#2) upright and align the guardrails (#5) to the top 2 pre-drilled holes and the upper side rail (#4) to the bottom holes along the sides of those guardrails (#2).

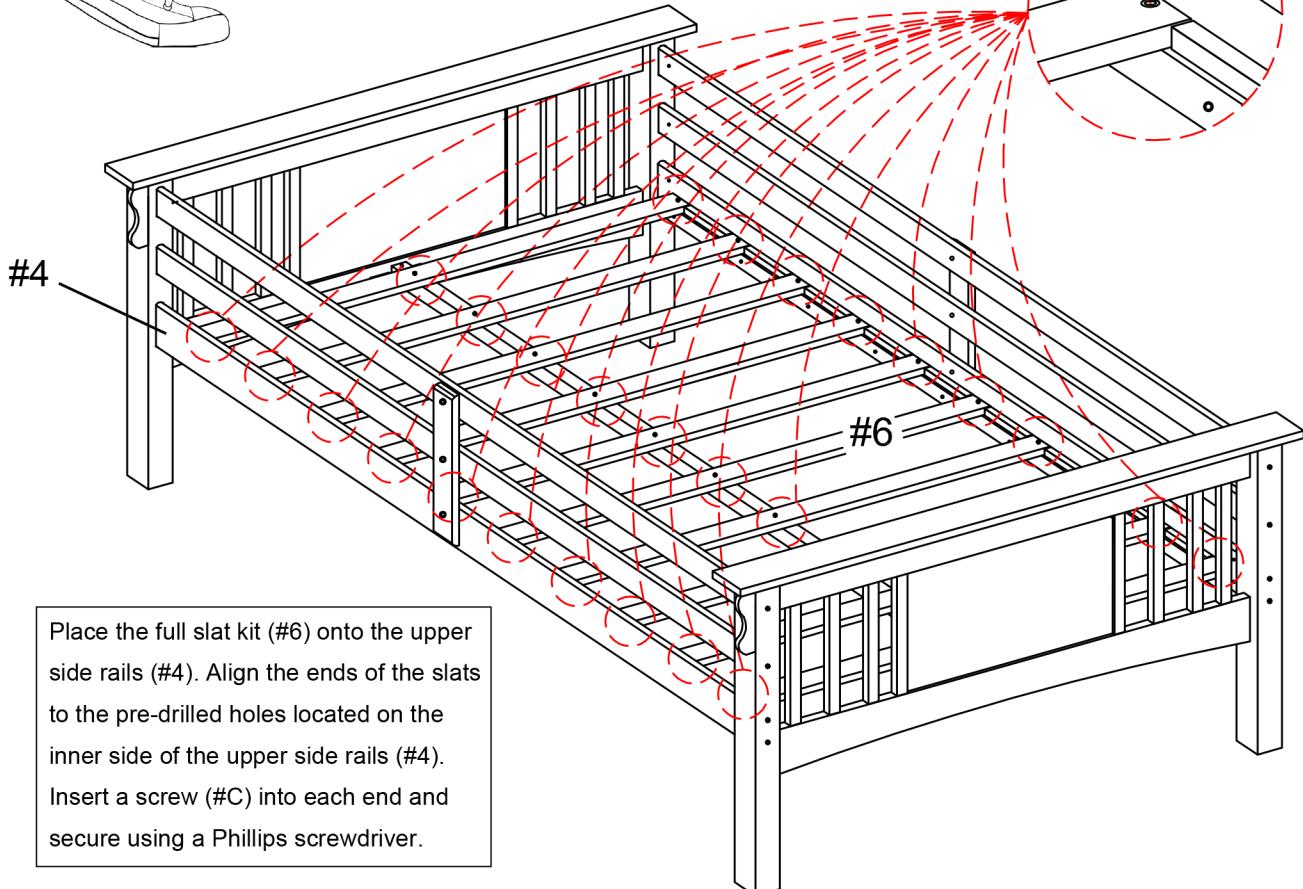
2b. Then insert 2 bolts (#A) into the upper end guardrails (#2) to lock with the rails, then secure using the Allen wrench (#I).



#Cx2pcs
#Dx6pcs

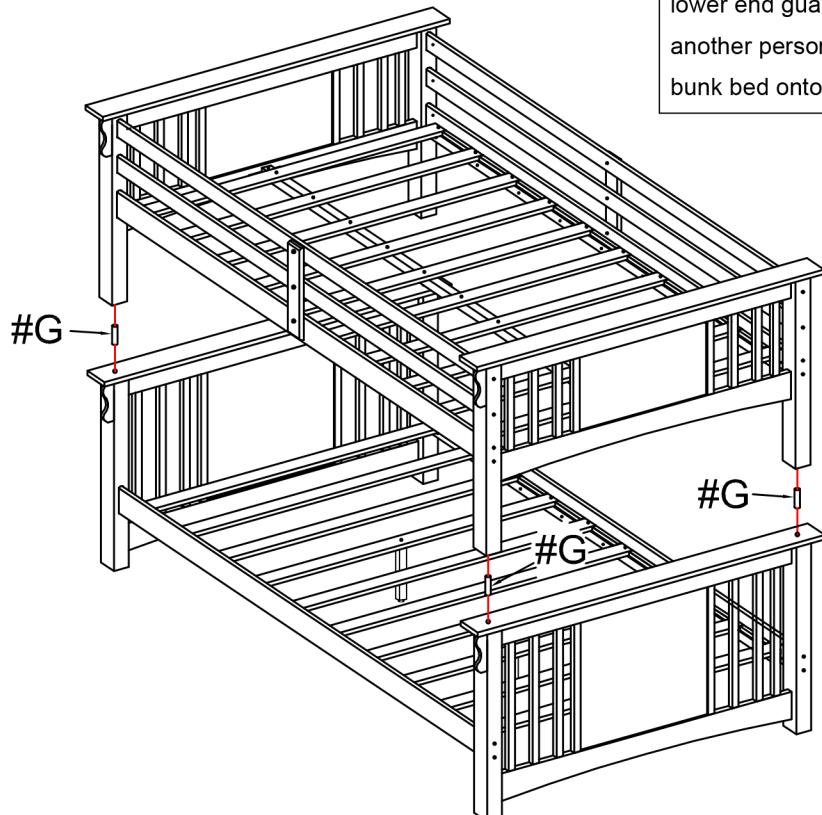


#Cx30pcs





#Gx4pcs

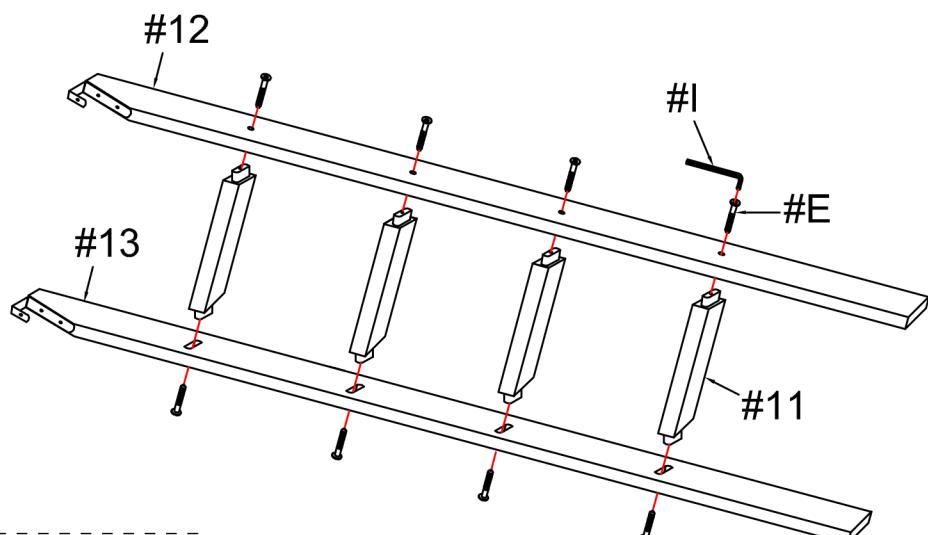


Insert a metal dowel (#G) into the large pre-drilled holes located on top of the lower end guardrails (#1). With the help of another person carefully place the upper bunk bed onto those metal dowels (#G).



#Ex8pcs

Insert the ends of the ladder steps (#11) into the designated slots along the side of the ladder rails (#12,13). Insert 4 screws (#E) into each ladder rail and secure using the Allen wrench (#I).

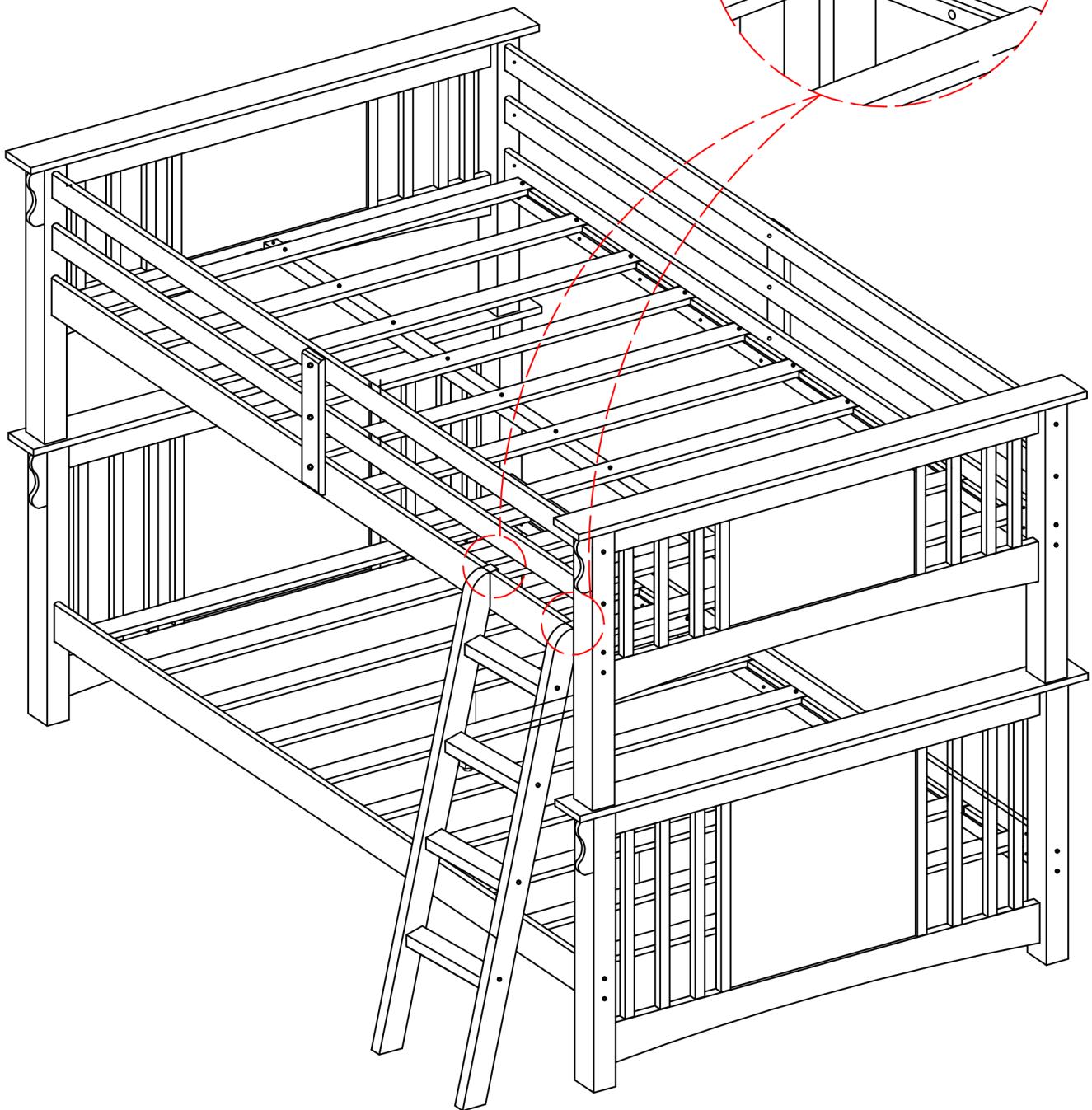
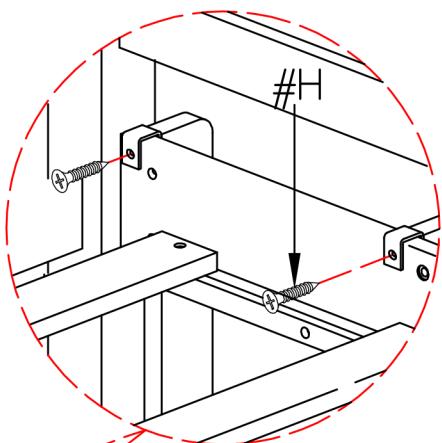


Note: Left and right is determined by facing the front of the ladder in its upright position.



#Hx2pcs

Hook the top of the ladder rails onto the upper side rail (#4). Locate the pre-drilled holes on the inner side then align and insert 2 screws (#H). Secure using a Phillips screwdriver.



ASSEMBLY IS COMPLETED

Safety Warnings for Bunk Beds

1. Read and follow the information on the **WARNINGS** shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.