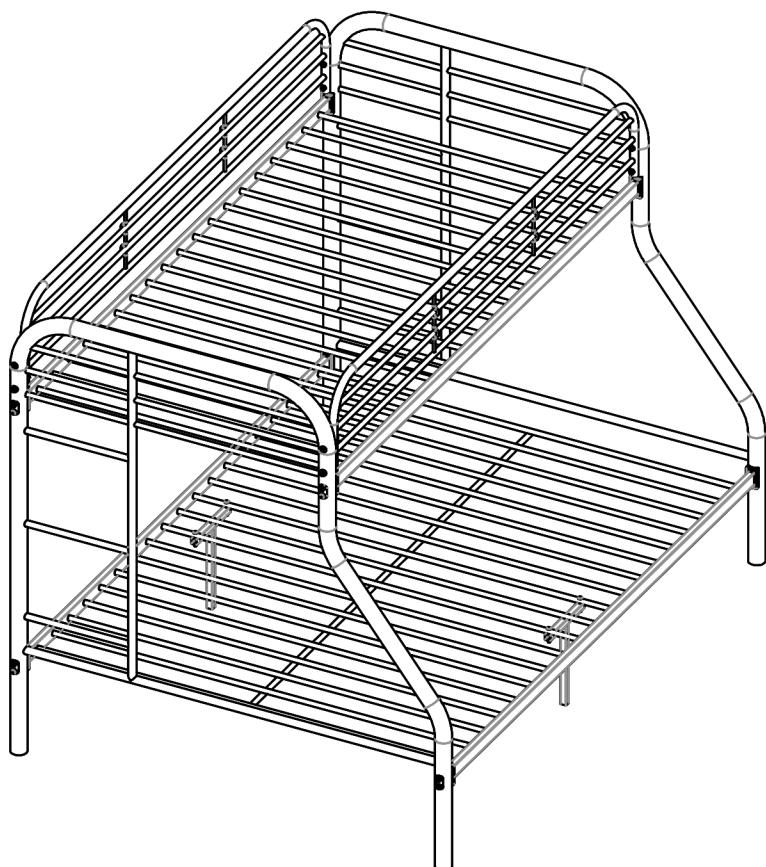
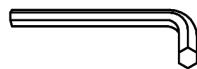


# ASSEMBLY INSTRUCTIONS

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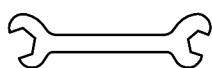


## TOOLS REQUIRED



Allen Wrench

(Included)



Open spanner

(Included)



2 - Persons  
Recommended

## ASSEMBLY RATING



EASY ————— DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



## CHECK BEFORE STARTING



### Are you missing anything?

Double-check all parts, hardware and accessories listed on Page 6 are accounted for.



### Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!



### Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

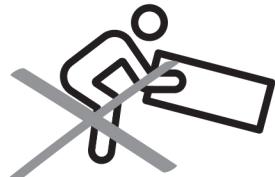


### Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

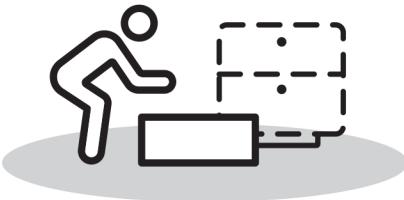
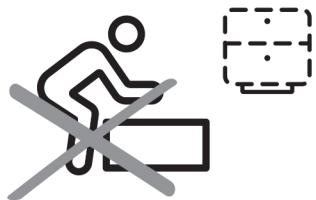
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



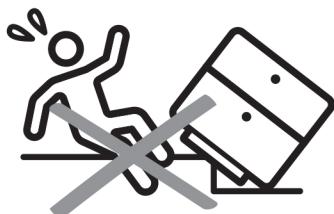
## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

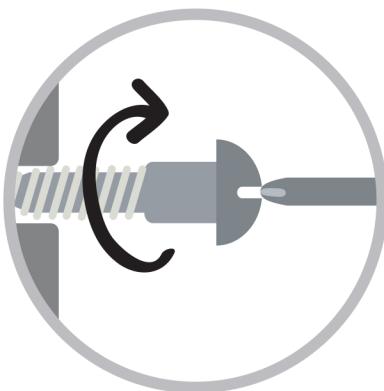
# ASSEMBLY AND CARE ADVICE



FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.



Position each part correctly  
and insert screws or bolts into  
their respective holes.



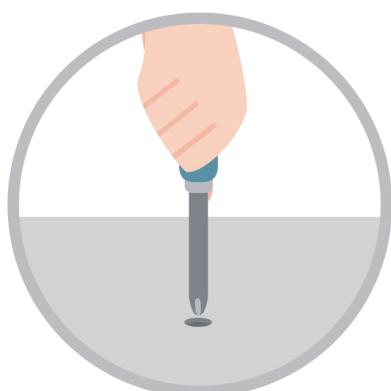
Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.



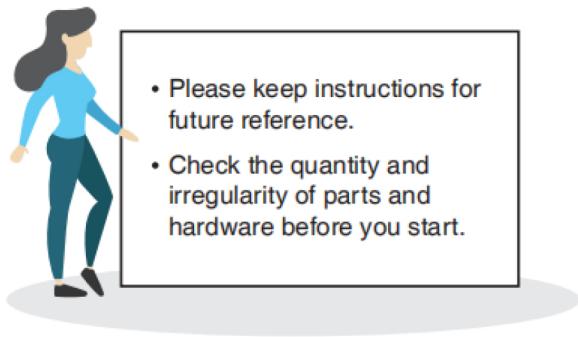
Save the instructions and store  
any supplied tools for later  
maintenance.



After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

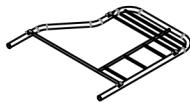
IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN  
OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS  
INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

# BUNK BED



## PARTS

#1 1pc



Left side frame

#2 1pc



Right side frame

#3 1pc



Up Bed Frame

#4 1pc



Down Bed Frame

#5 2pcs



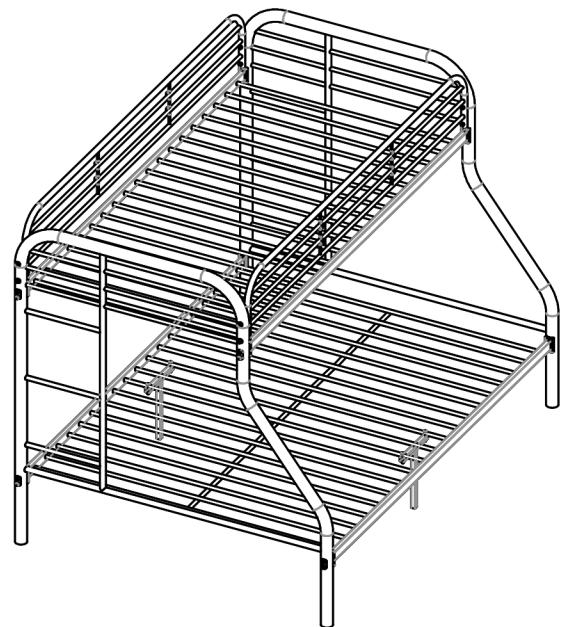
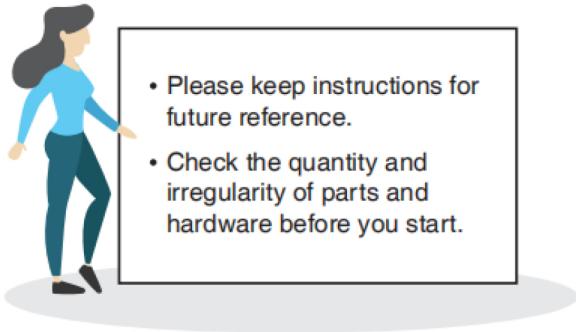
Up Guardrail

#6 2pcs



Support Leg

# BUNK BED



## HARDWARE

#A 8pcs



Washer

#B 8pcs



Bolt 5/16-18UNC X 3<sup>3</sup>/<sub>8</sub>"

#C 8pcs



Flat Washer

#D 16pcs



Bolt 5/16-18UNC X 2<sup>3</sup>/<sub>4</sub>"

#E 8pcs



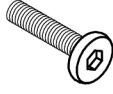
Hex Nut 5/16-18UNC

#F 4pcs



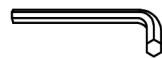
Hex Nut 1/4-20UNC

#G 4pcs



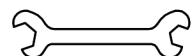
Bolt 1/4-20UNC X 1<sup>3</sup>/<sub>4</sub>"

#H 1pc



Allen Wrench 5/16-18

#I 1pc

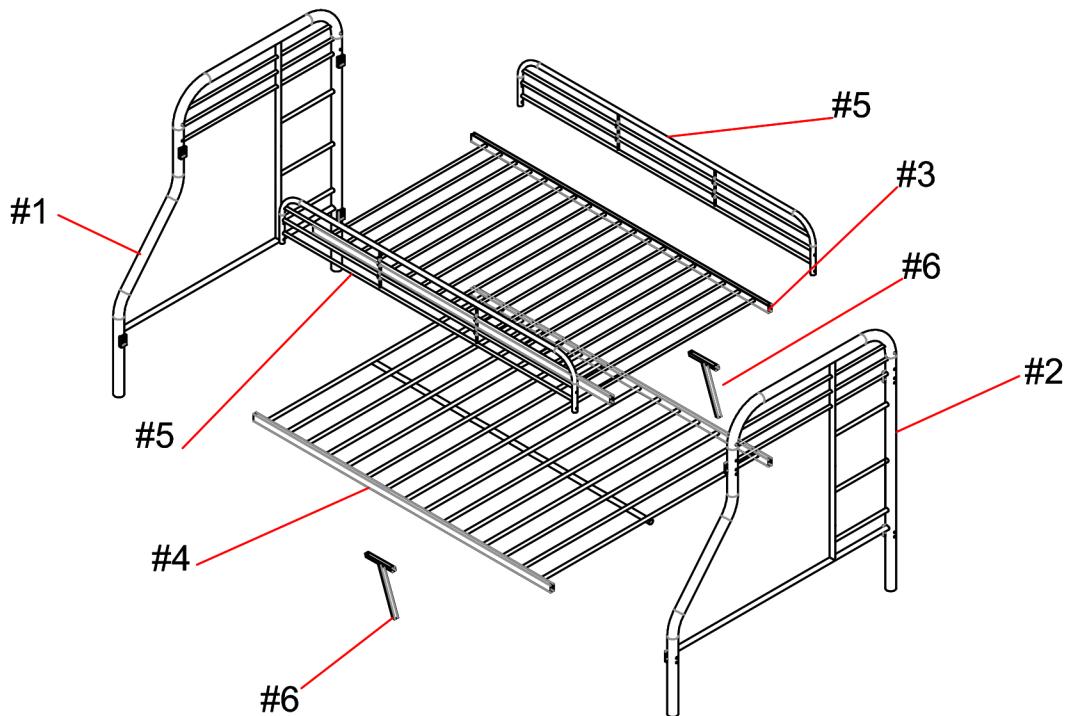


Open spanner

# ASSEMBLY INSTRUCTIONS

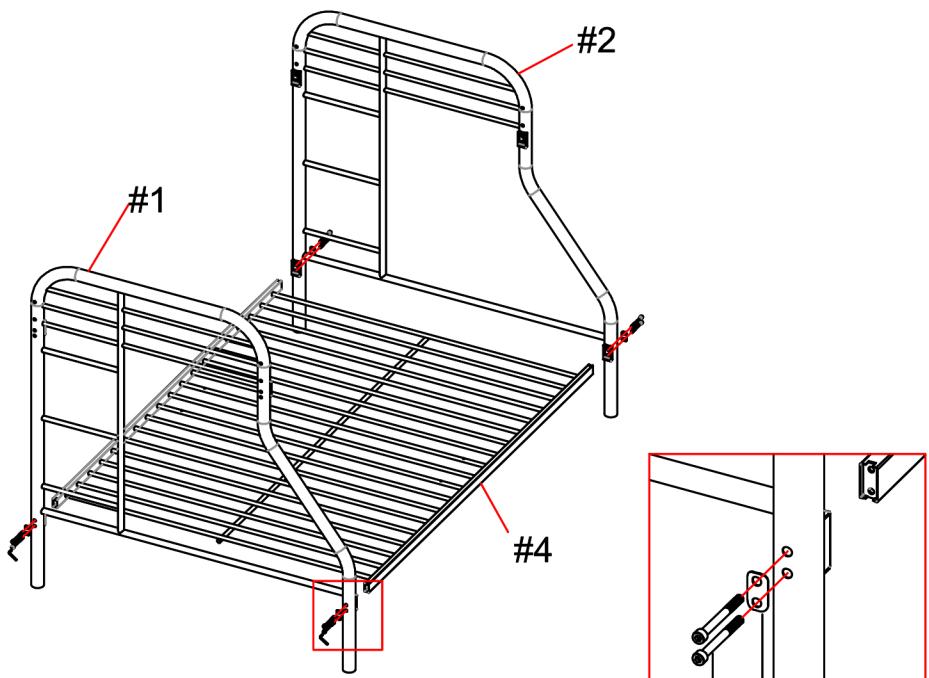
## Exploded View

1



2

- Part #1 x1pc
- Part #2 x1pc
- Part #4 x1pc
- Hardware #A x4pcs
- Hardware #D x8pcs
- Hardware #H x1pc



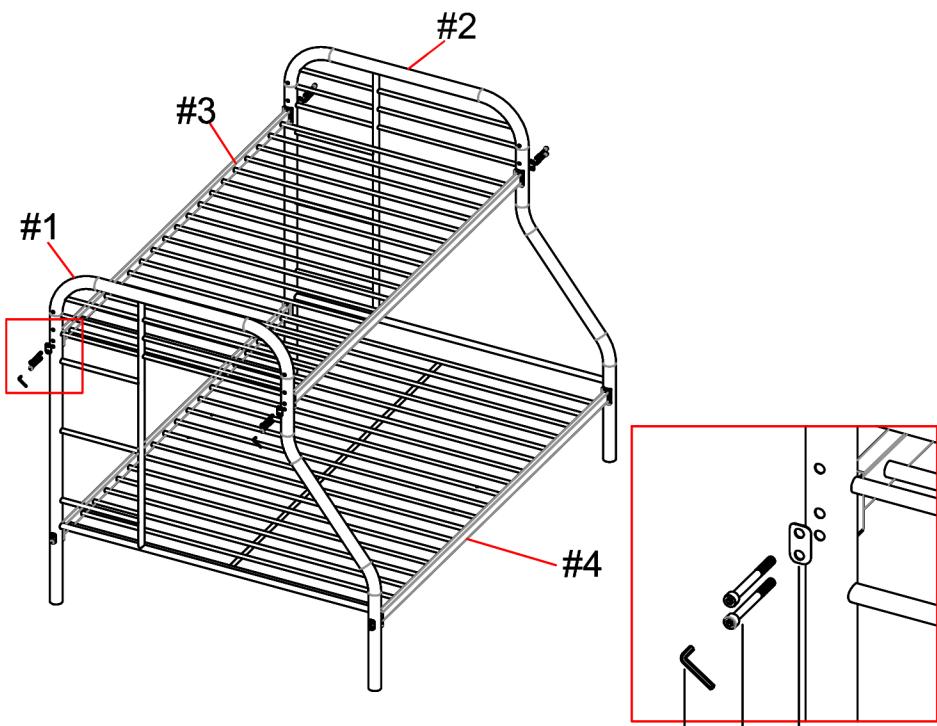
Align left and right side frames (#1,2) to the holes of the bed frame (#4). Align washer (#A) to the outer holes of the side frames (#1,2), then secure by using bolts (#D). Do not fully tighten all bolts (#D).

#H #D #A

# ASSEMBLY INSTRUCTIONS

3

Part #3 x1pc  
Hardware #A x4pcs  
Hardware #D x8pcs  
Hardware #H x1pc

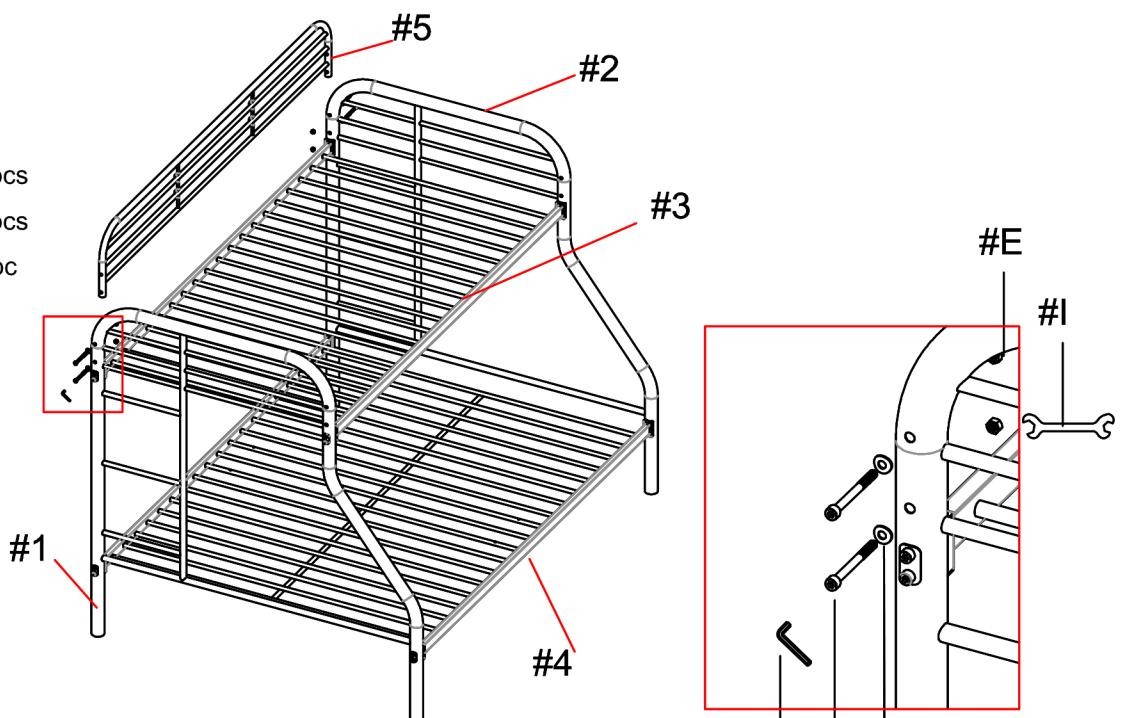


Align left and right side frames(#1,2) to the holes of the bedframe(#3).  
Align washer(#A) to the outer holes of the side frames(#1,2), then  
secure by using bolts(#D). Do not fully tighten all bolts(#D).

#H #D #A

4

Part #5 x1pc  
Hardware #B x4pcs  
Hardware #E x4pcs  
Hardware #H x1pc



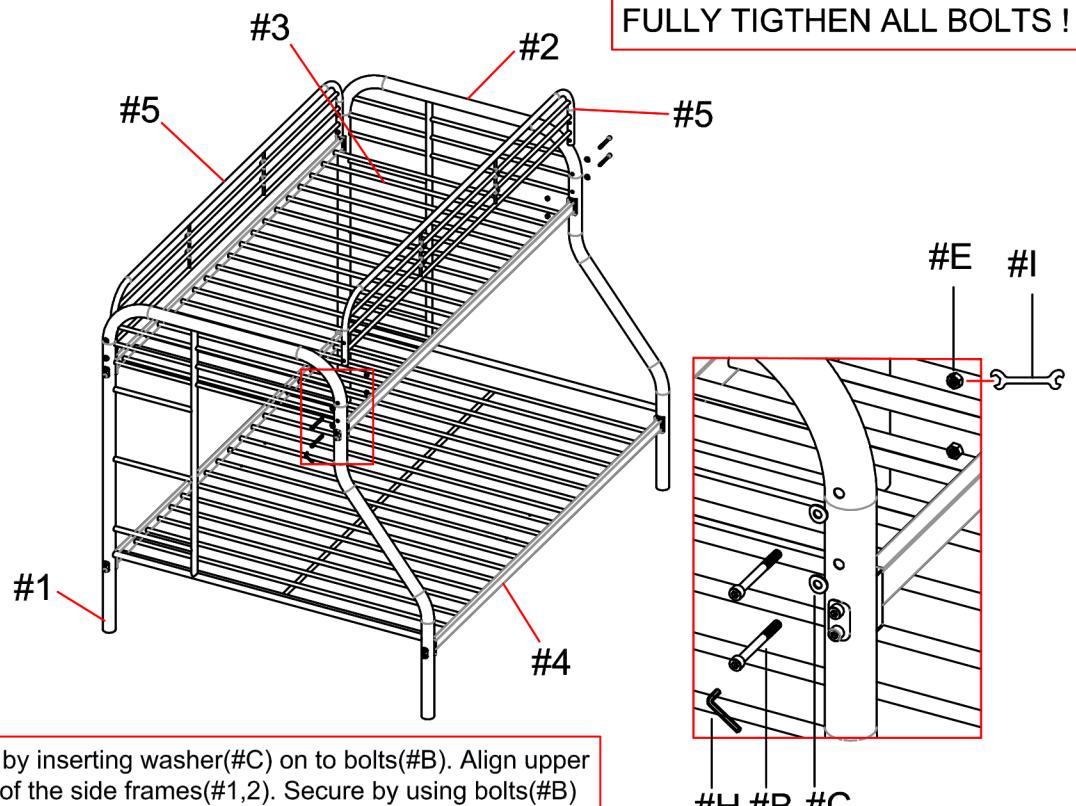
Prepare 4 bolts assembly by inserting washer(#C) on to bolts(#B).  
Align upper guardrail(#5) to the holes of the side frames(#1,2). Secure  
by using bolts(#B) on to hex nut(#E) as shown in the diagram.

#H #B #C

# ASSEMBLY INSTRUCTIONS

5

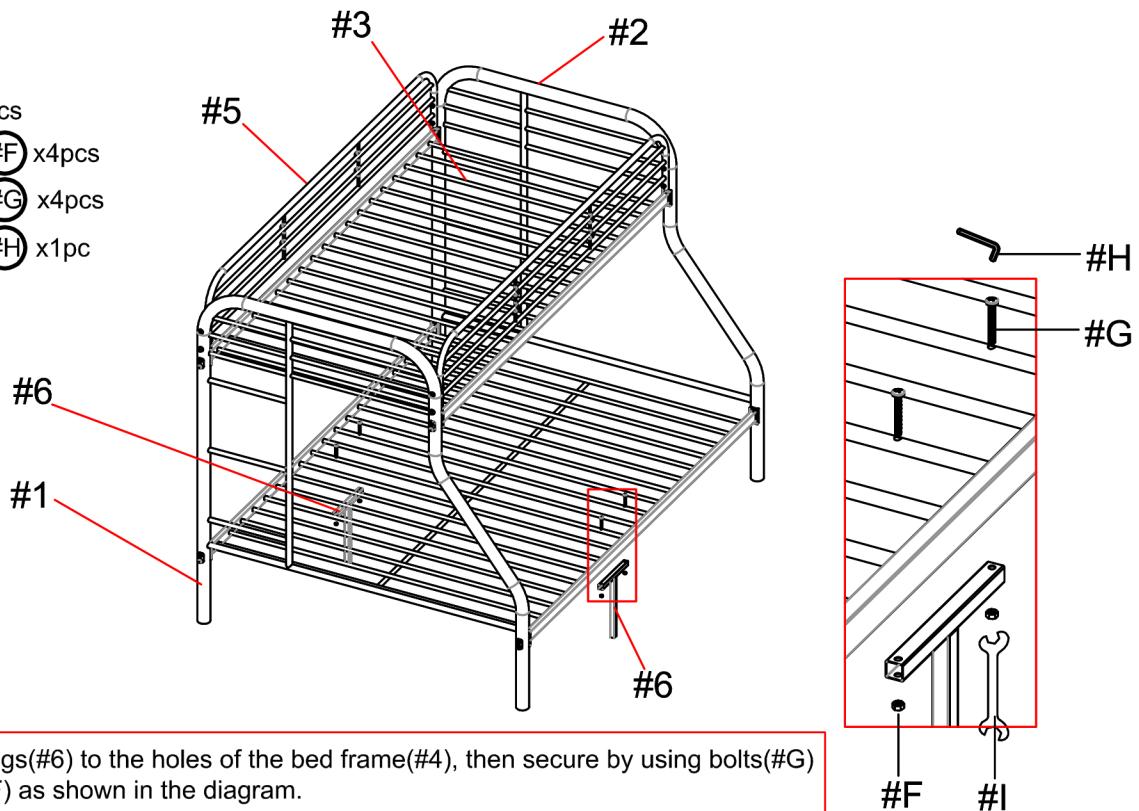
Part #5 x1pc  
Hardware #B x4pcs  
Hardware #E x4pcs  
Hardware #H x1pc



Prepare 4 bolts assembly by inserting washer(#C) on to bolts(#B). Align upper guardrail(#5) to the holes of the side frames(#1,2). Secure by using bolts(#B) onto hex nut(#E) as shown in the diagram.

6

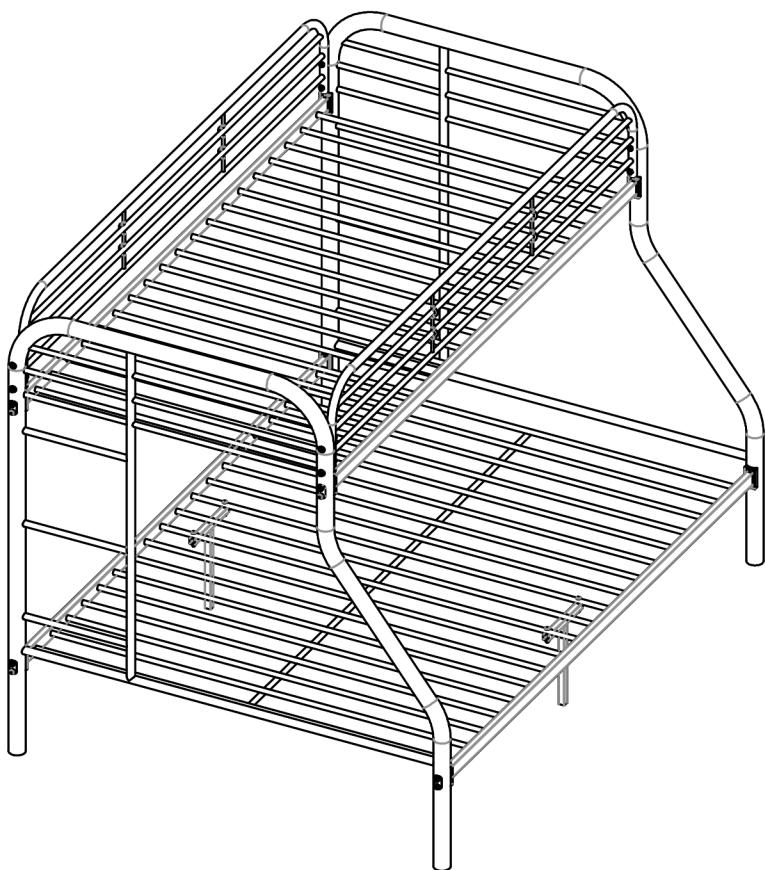
Part #6 x2pcs  
Hardware #F x4pcs  
Hardware #G x4pcs  
Hardware #H x1pc



Aligns upport legs(#6) to the holes of the bed frame(#4), then secure by using bolts(#G) onto hex nut(#F) as shown in the diagram.

# ASSEMBLY INSTRUCTIONS

7



## ASSEMBLY COMPLETED

Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

### Keep this handy!

Please retain this instruction manual and any order-related information for future reference.

## Safety Warnings

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in(127mm). below the upper edge of guardrails .
4. Do not allow children under 6 years of age to use the upper bunk.
5. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight .
6. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
7. Always use the ladder for entering and leaving the upper bunk.
8. Do not use substitute parts, Contact manufacturer or dealer for replacement parts.
9. Use of a night light may provide added safety precaution for a child using the upper bunk.
10. Always use guardrails on both long sides of the upper bunk.  
If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
11. The use of water or sleep flotation mattress is prohibited .
12. Keep these instructions for future reference.
13. Use only mattress which is (74"-74.5")X(37 $\frac{1}{2}$ "-38 $\frac{1}{2}$ ")X6" on upper bunk, (74"-74.5")X(54"-54.5" ) X6" on under bunk
14. Prohibit more than one person on upper bunk.
15. Maximum total weight is not to exceed 400 lbs.on the upper bunk.

### **STRANGULATION HAZARD:**

Never attach or hang items to any part of the bunk bed that are not designed for use with the bed, for example, but not limited to, hooks, belts, and jumpropes.