

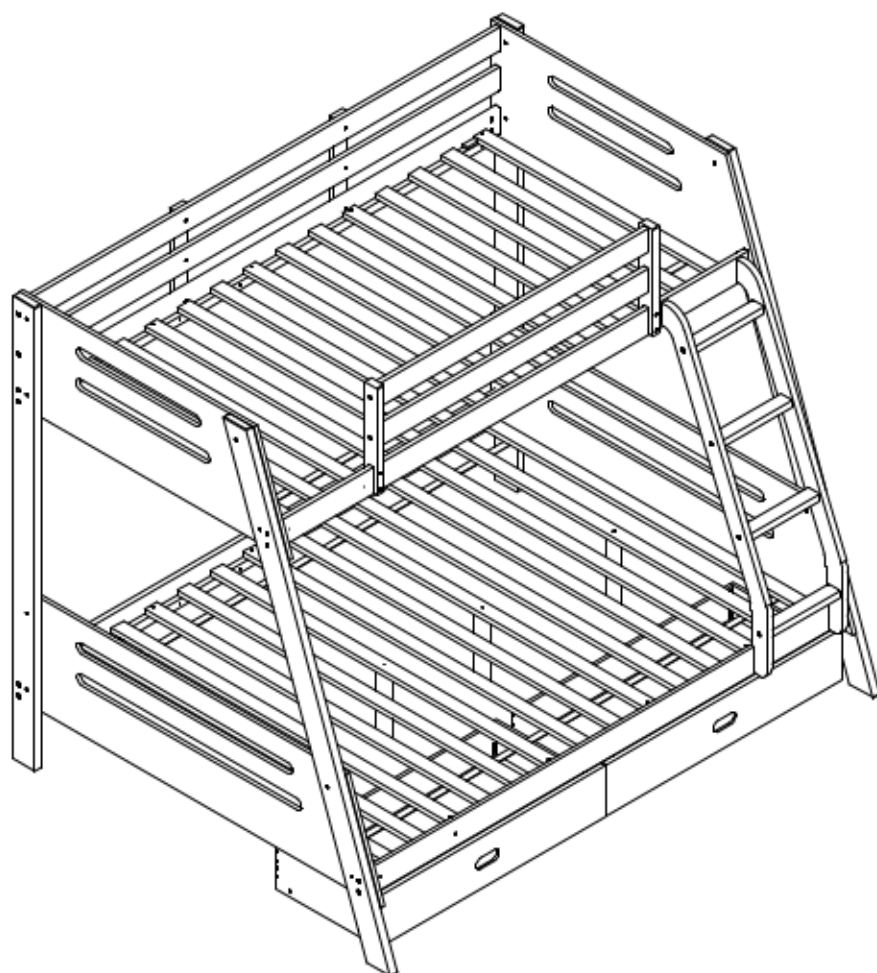
ASSEMBLY INSTRUCTIONS

MODEL #

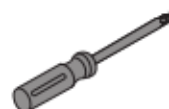
FM-BK003GY
FM-BK003WH

Questions?

GIVE US A CALL: 1-888-980-5122
MON-FRI 8:30AM - 5:30PM (PT)



TOOLS REQUIRED



Screwdriver
(Not included)



Allen Wrench



2 - People

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific Time and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



Monday to Friday
8:30AM- 5:30PM (PT)



WEBSITE
www.foagroup.com



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

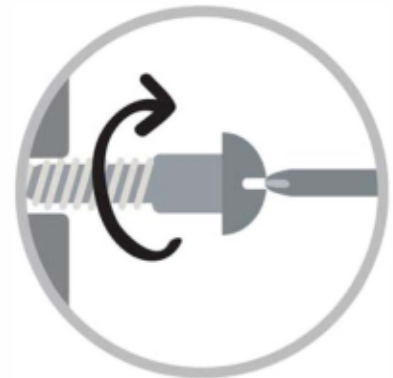
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.



Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



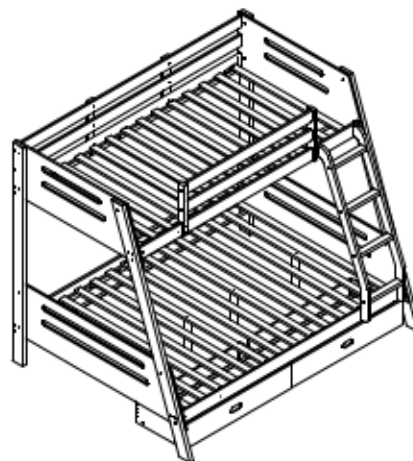
After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.









BUNK BED











- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.


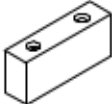





















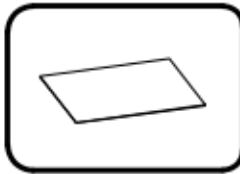
Parts List

	#1 x 1pc Left Back Post
	#2 x 1pc Left Front Post
	#3 x 1pc Left Upper Panel (Small)
	#4 x 1pc Left Lower Panel (Big)
	#5 x 1pc Right Back Post
	#6 x 1pc Right Front Post
	#7 x 1pc Right Upper Panel (Small)
	#8 x 1pc Right Lower Panel (Big)

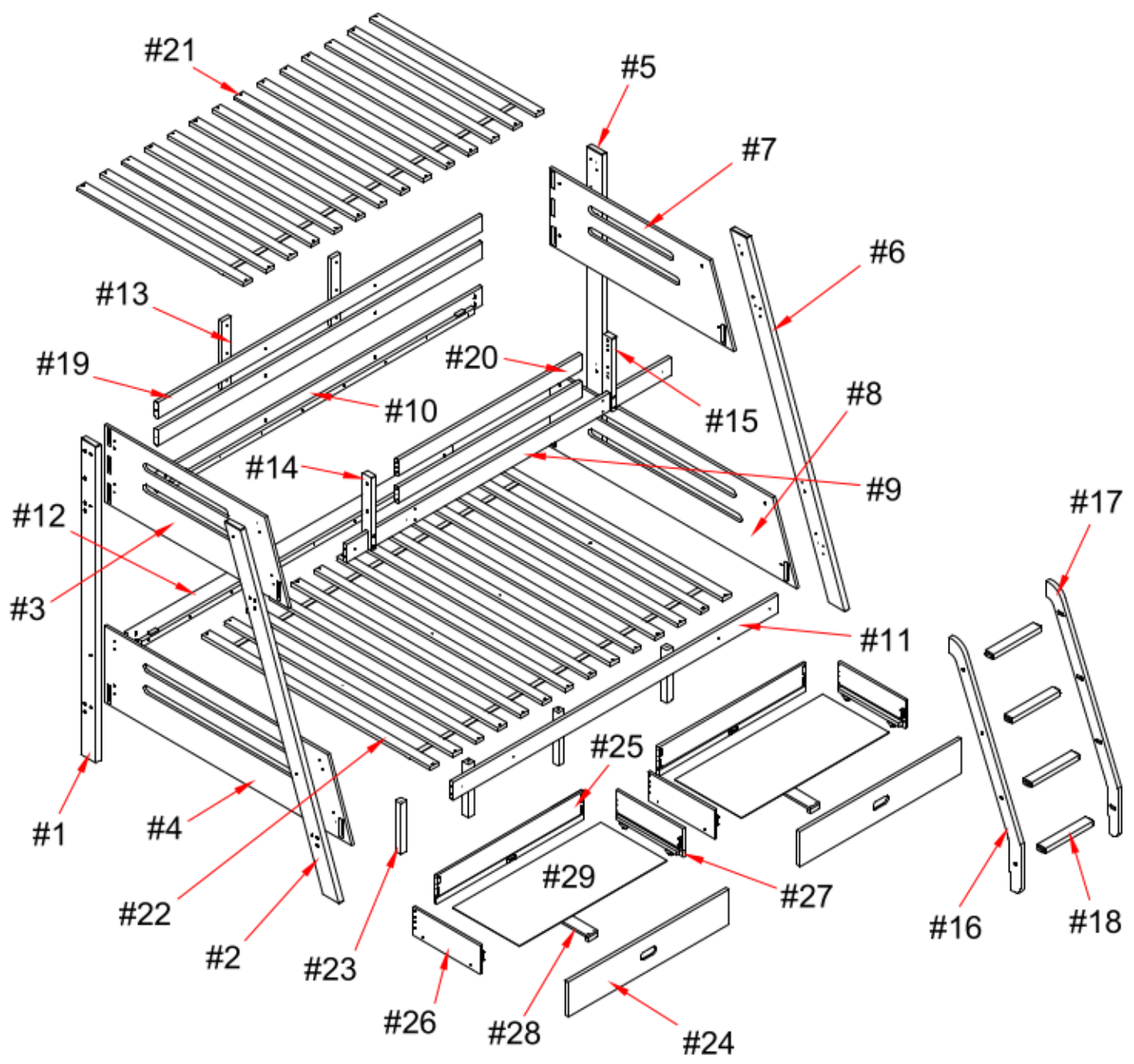
Hardware List

	#Ax 16pcs Long Bolt: Ø1/4" x 3"
	#Bx 8pcs Screw Bolt: Ø1/4" x 2"
	#Cx 26pcs Short Bolt: Ø1/4" x 1-1/8"
	#Dx 16pcs Medium Bolt: Ø1/4" x 1-1/2"
	#E x 26pcs Threaded Insert: Ø1/4" x 1"
	#F x 78pcs Screw: Ø5/32" x 1- 1/4"
	#Gx 24pcs Wood Dowel: Ø3/8" x 1-1/8"
	#H x 2pcs Allen Key (M4)

	#9 x 1pc Front Upper Side Rail		#1x 3pcs Wood Rail
	#10 x 1pc Back Upper Side Rail		
	#11 x 1pc Front Lower Side Rail		#20 x 2pcs Short Guardrail (Front)
	#12 x 1pc Back Lower Side Rail		#21x 1pc Twin Slat (14pcs/1set)
	#13 x 2pcs Guardrail Support		#22 x 1pc Full Slat (14pcs/1set)
	#14 x 1pc Left Attachment		#23 x 4pcs Bed Slat Support With Levelier
	#15 x 1pc Right Attachment		#24 x 2pcs Drawer Front Panel
	#16 x 1pc Left Ladder Rail		#25 x 2pcs Drawer Back Panel
	#17 x 1pc Right Ladder Rail		#26 x 2pcs Drawer Left Panel
	#18 x 4pcs Ladder Step		#27 x 2pcs Drawer Right Panel
	#19 x 2pcs Long Guardrail (Back)		#28 x 2pcs Drawer Support Rail





























#29 x 2pcs
Drawer Bottom Panel






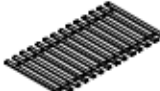


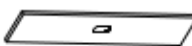





FM-BK003GY & FM-BK003WH

is packed in 2 cases

Carton	Disignation	Part		Hardware
FM-BK003GY-1 FM-BK003WH-1	Left Back Post	#1		
	Left Front Post	#2		
	Left Upper Panel	#3		
	Left Lower Panel	#4		 #A x 16pcs  #B x 8pcs  #C x 26pcs  #D x 16pcs  #E x 26pcs  #F x 78pcs  #G x 24pcs  #H x 2pcs  #I x 3pcs
	Right Back Post	#5		
	Right Front Post	#6		
	Right Upper Panel	#7		
	Right Upper Panel	#8		
	Front Upper Side Rail	#9		
	Back Upper Side Rail	#10		
	Front Lower Side Rail	#11		
	Back Lowes Side Rail	#12		
	Guardrail Support	#13		
	Left Attachment	#14		
	Right Attachment	#15		
	Left Ladder Rail	#16		
	Right Ladder Rail	#17		

FM-BK003GY & FM-BK003WH

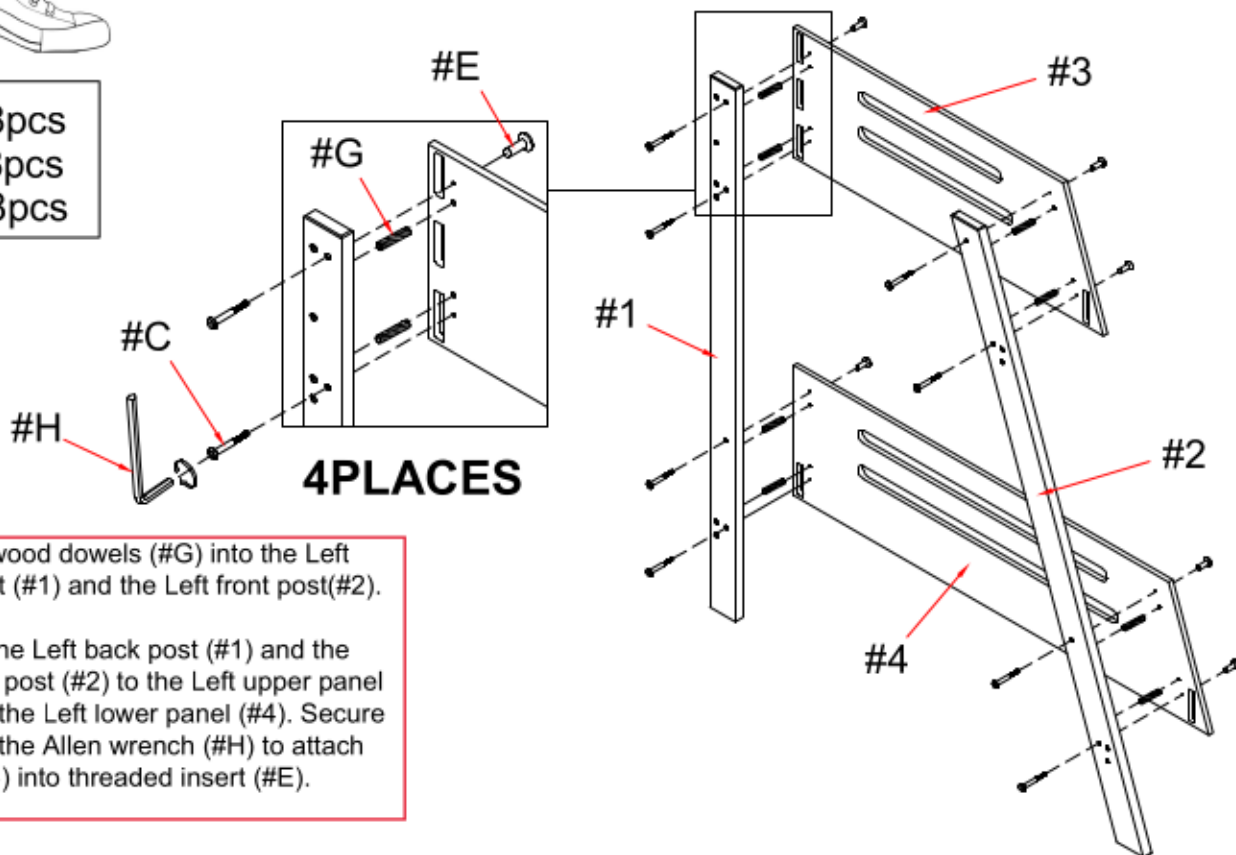
is packed in 2 cases

Carton	Disignation	Part		Hardware
	Ladder Step	#18		
	Long Guardrail	#19		
	Short Guardrail	#20		
FM-BK003GY-2 FM-BK003WH-2	Twin Slat	#21		
	Full Slat	#22		
	Bed Slat Support	#23		
	Drawer Front Panel	#24		
	Drawer Back Panel	#25		
	Drawer Left Panel	#26		
	Drawer Right Panel	#27		
	Drawer Support Rail	#28		
	Drawer Bottom Panel	#29		



#1

#Cx 8pcs
#Ex 8pcs
#Gx 8pcs



I. Insert wood dowels (#G) into the Left back post (#1) and the Left front post (#2).

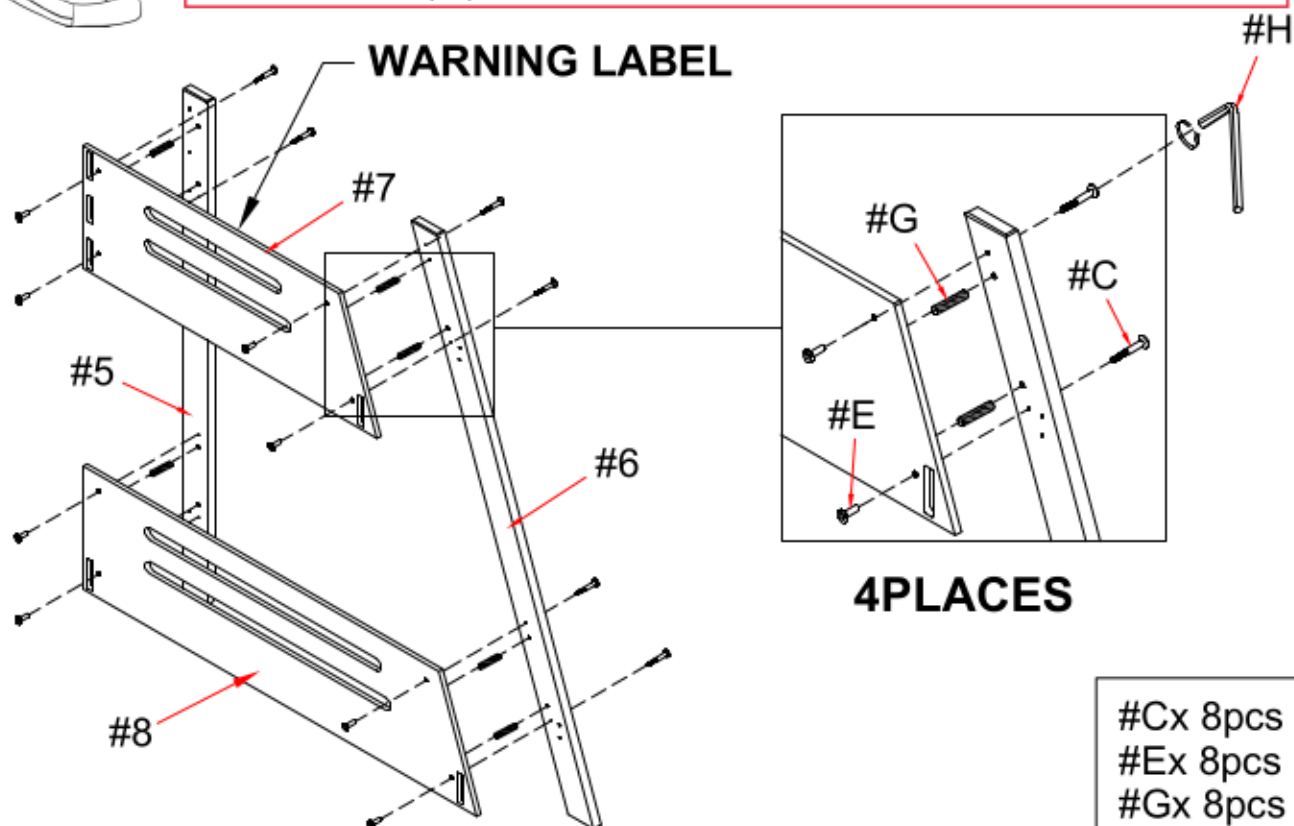
II. Align the Left back post (#1) and the Left front post (#2) to the Left upper panel (#3) and the Left lower panel (#4). Secure by using the Allen wrench (#H) to attach Bolts (#C) into threaded insert (#E).



#2

I. Insert wood dowels (#G) into the Right back post (#5) and the Right front post (#6).

II. Align the Right back post (#5) and the Right front post (#6) to the Right upper panel (#7) and the Right lower panel (#8). Secure by using the Allen wrench (#H) to attach Bolts (#C) into threaded insert (#E).



#Cx 8pcs
#Ex 8pcs
#Gx 8pcs



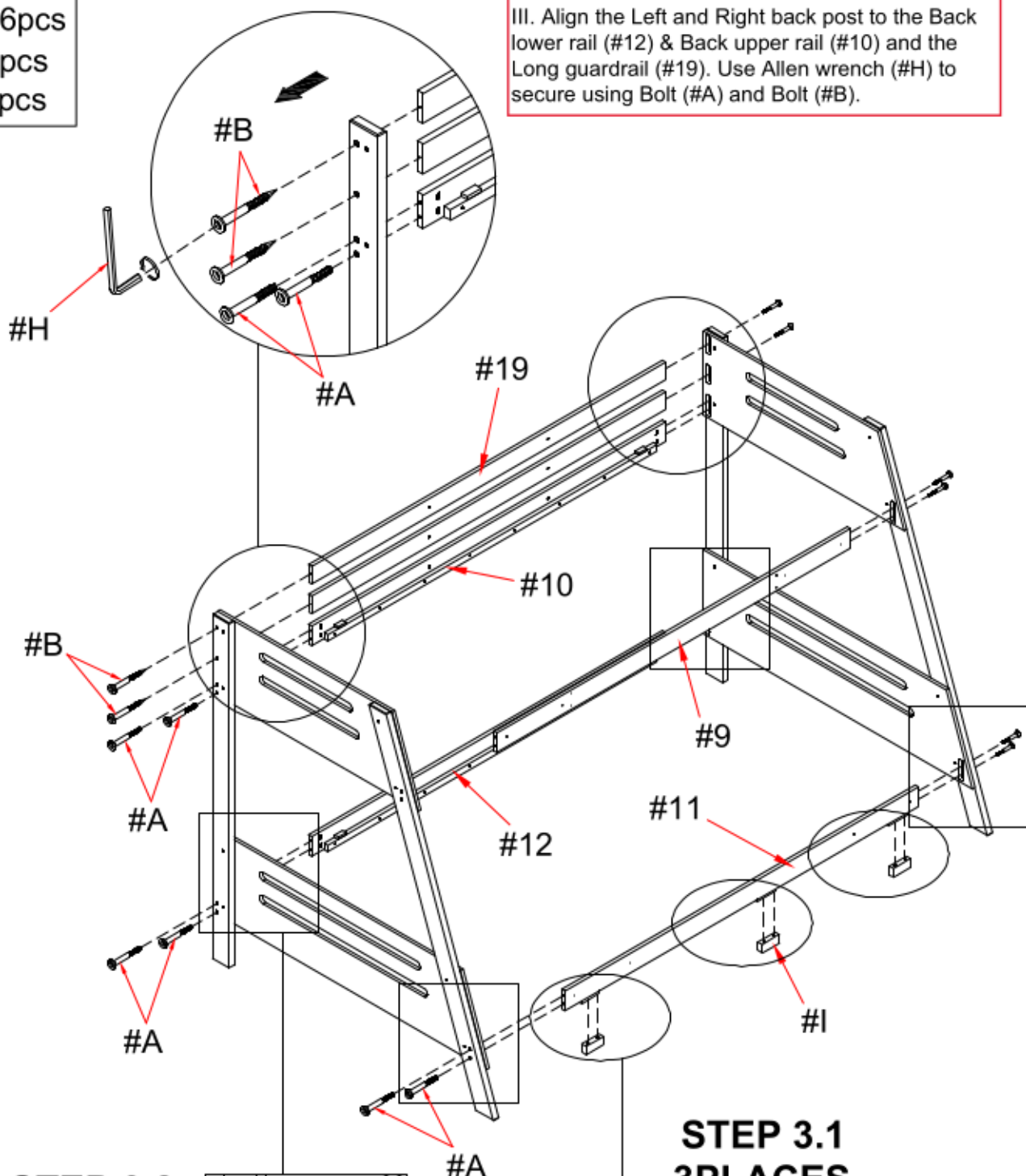
#3

#Ax 16pcs

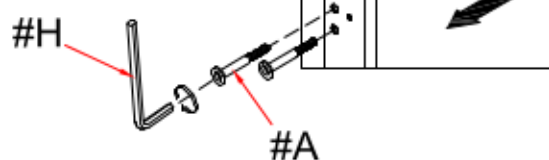
#Bx 4pcs

#Fx 6pcs

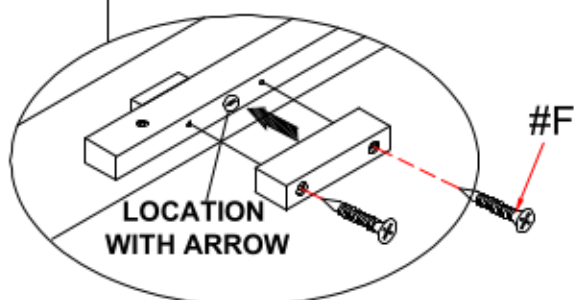
STEP 3.3 2PLACES



STEP 3.2 6PLACES



STEP 3.1 3PLACES



I. Insert Screw (#F) to secure the Wood rail (#I) to the Front lower rail (#11).

II. Align the Left and Right front post (#2, #6) to the Front lower rail (#11). Use Allen wrench (#H) to secure Bolts (#A).

III. Align the Left and Right back post to the Back lower rail (#12) & Back upper rail (#10) and the Long guardrail (#19). Use Allen wrench (#H) to secure using Bolt (#A) and Bolt (#B).

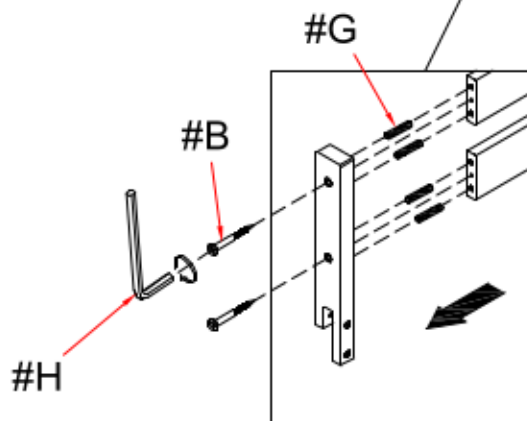
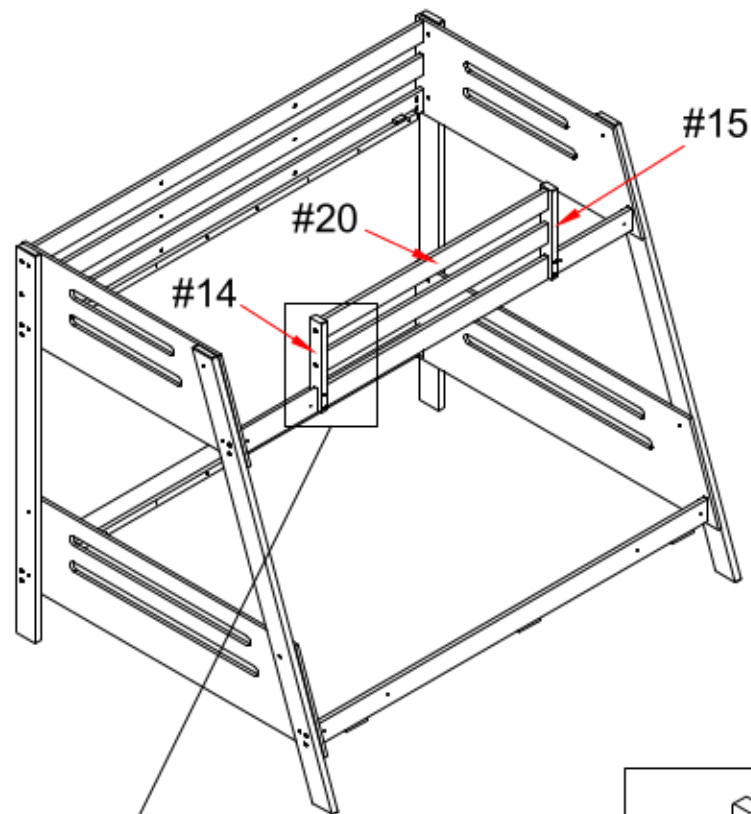


#B x 4pcs
#D x 4pcs
#E x 4pcs
#G x 8pcs

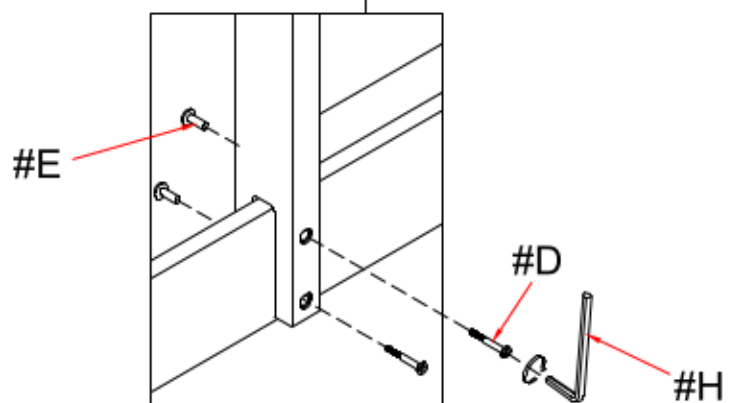
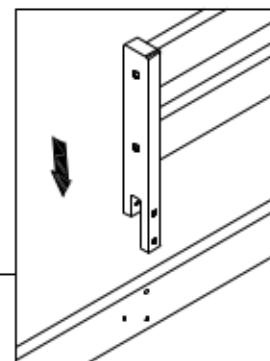
I. Insert wood dowels (#G) into the Left attachment (#14) and the Right attachment (#15).

II. Align the Left attachment (#14) and Right attachment (#15) to the Short Guardrail (#20). Use Allen wrench (#H) to secure using Bolts (#B).

III. Align the Left/Right attachment (#14,#15) to the Upper front rail (#9) and secure by using Bolt (#D) with threaded insert (#E).



2PLACES

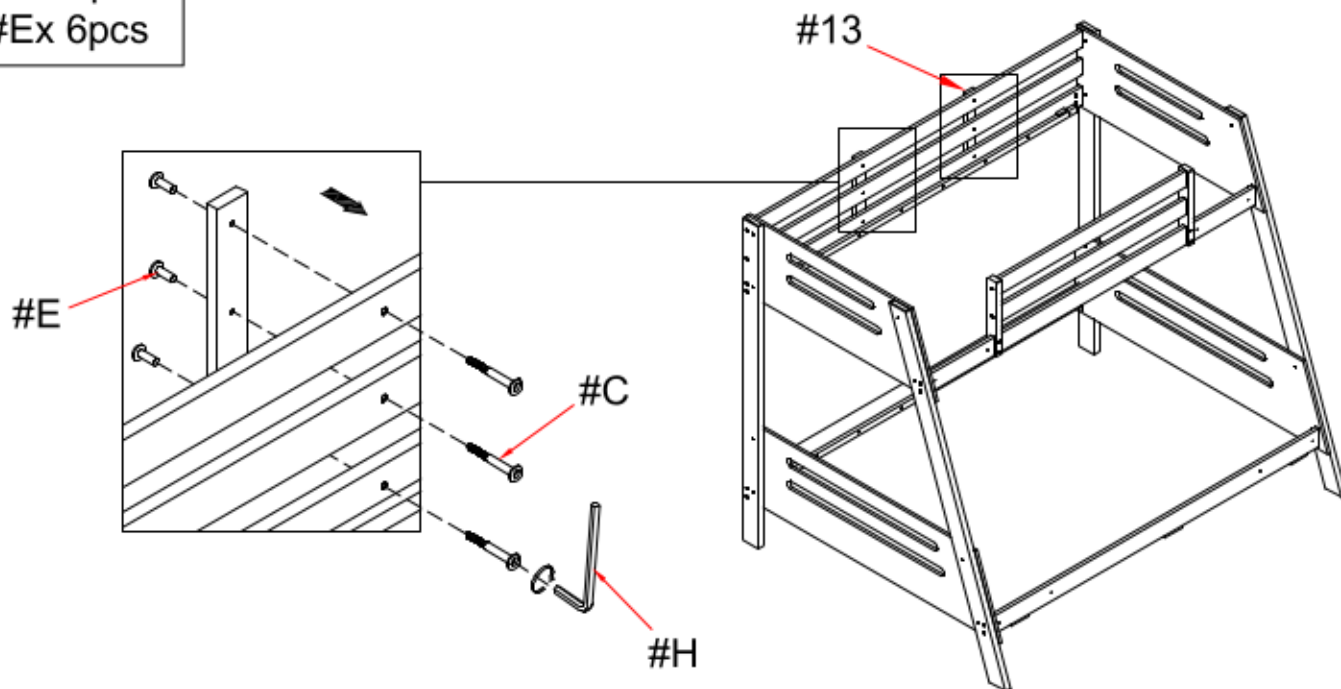


2PLACES



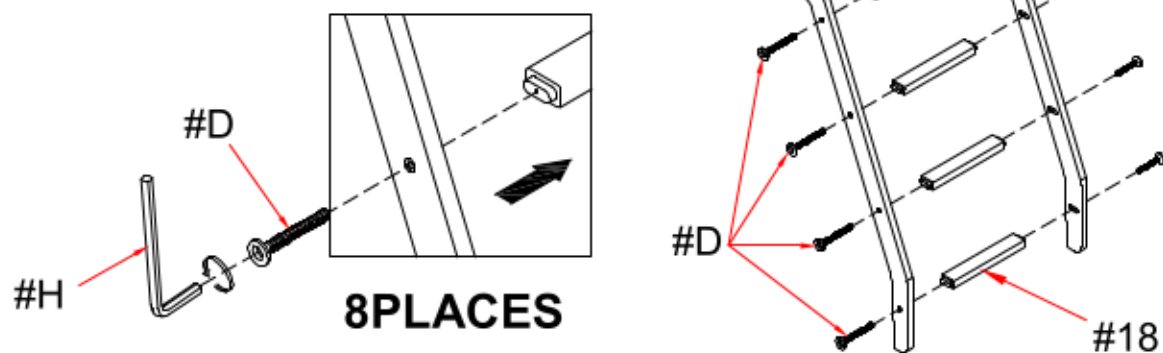
Align Guardrail support (#13) to the Long guardrail (#19) and Back rail (#10).
Secure by using Bolt (#C) with threaded insert (#E).

#Cx 6pcs
#Ex 6pcs



#Dx 8pcs

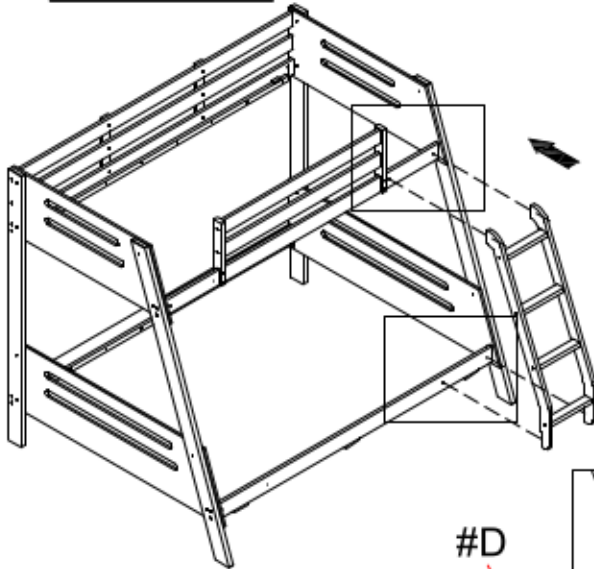
Align ladder step (#18) in between Left rail (#16) and Right ladder rail (#17).
Secure by with Bolt (#D).



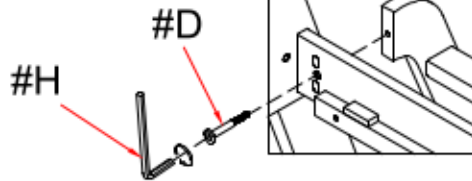


Align the ladder to bed on preferred side. Secure using Bolt (#D).

OPTION 1

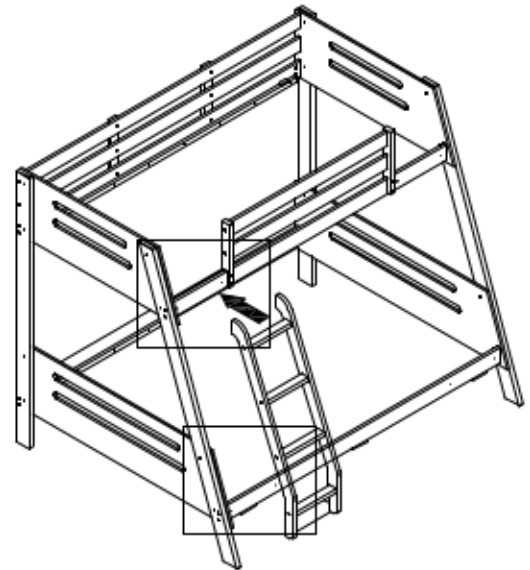


#D x 4pcs

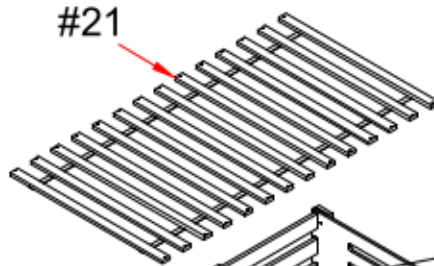


4PLACES

OPTION 2



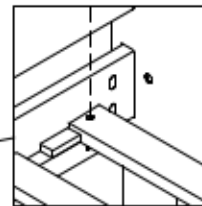
#Cx 4pcs
#Fx 56pcs



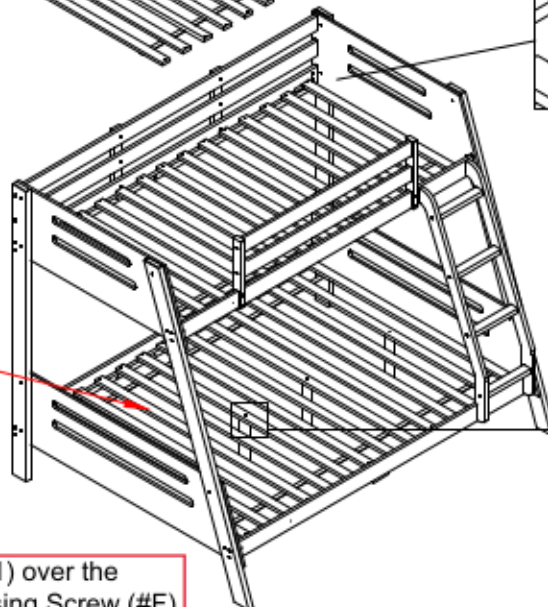
#F

II. Attach the Bed slat support (#23) at the center of the Full slats (#22) with Bolt (#C) by using Allen wrench (#H). Spread slats (#22) over the bottom frame. Secure using screw (#F) and a Phillips screwdriver.

STEP 9.1
56 PLACES



#22

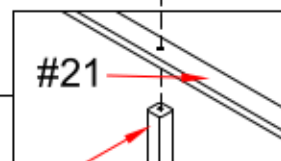


#C

#H

#23

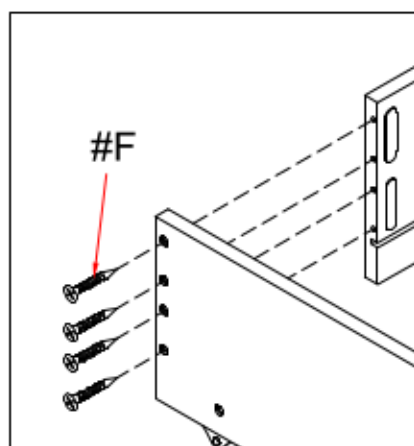
STEP 9.2
4 PLACES



Spread the Twin slats (#21) over the upper frame. Secure by using Screw (#F) into the slat ends and using a Phillips screwdriver.

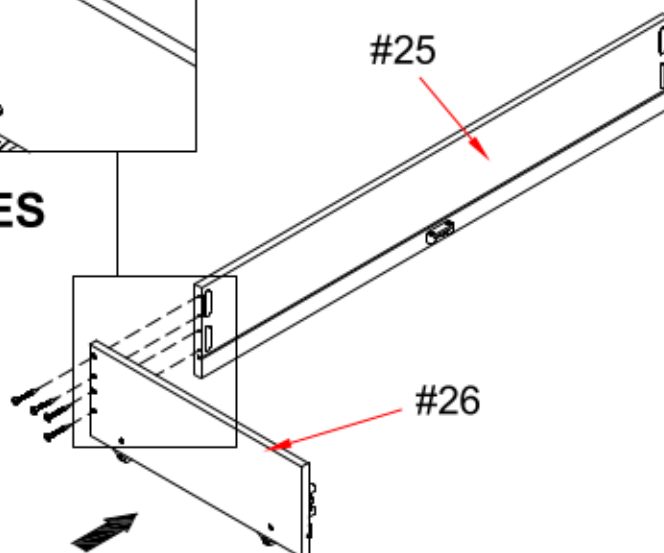


#Fx 4pcs



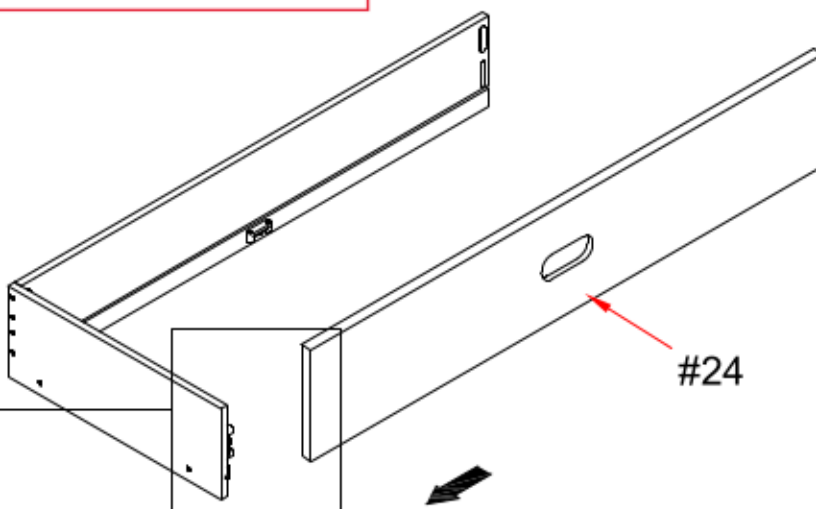
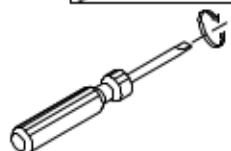
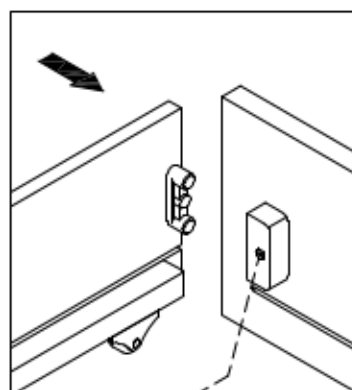
1PLACES

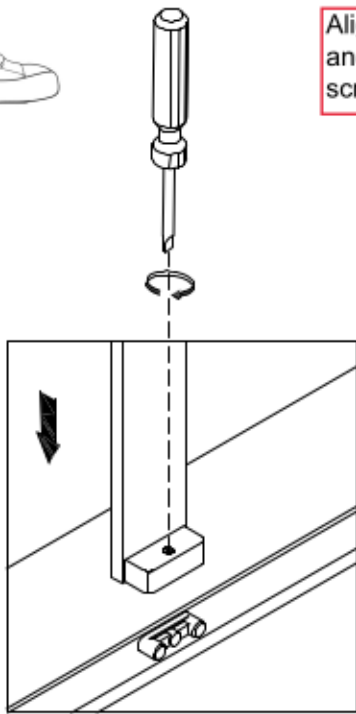
Align drawer Left panel (#26) to Drawer back panel (#25). Secure by using Screw (#F) and a Phillips screwdriver.



Align Drawer left panel (#26) to Drawer front panel (#24) and secure using the Phillips screwdriver.

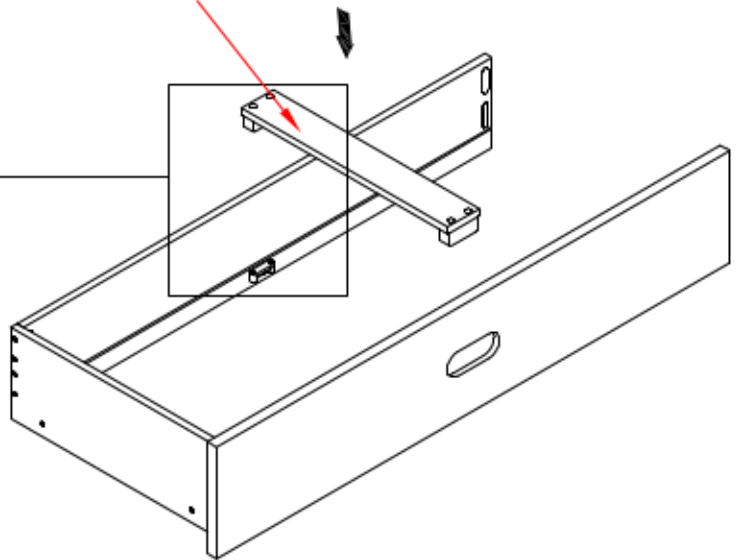
1PLACES





Align drawer support (#28) to drawer and secure using the Phillips screwdriver.

#28



2PLACES



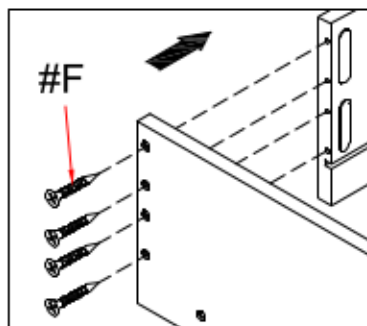
I. Insert drawer bottom panel (#29) to center drawer.

II. Align Drawer right panel (#27) to drawer back panel (25). Secure using Screw (#F) and secure using the Phillips screwdriver.

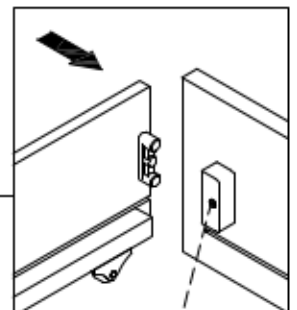
III. Align drawer right panel (#27) to drawer front panel (#24) and secure using the Phillips screwdriver.

#F x 4pcs

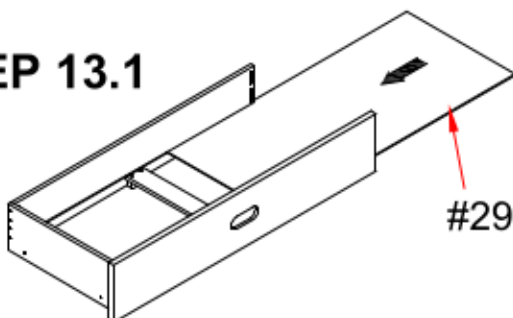
STEP 13.2



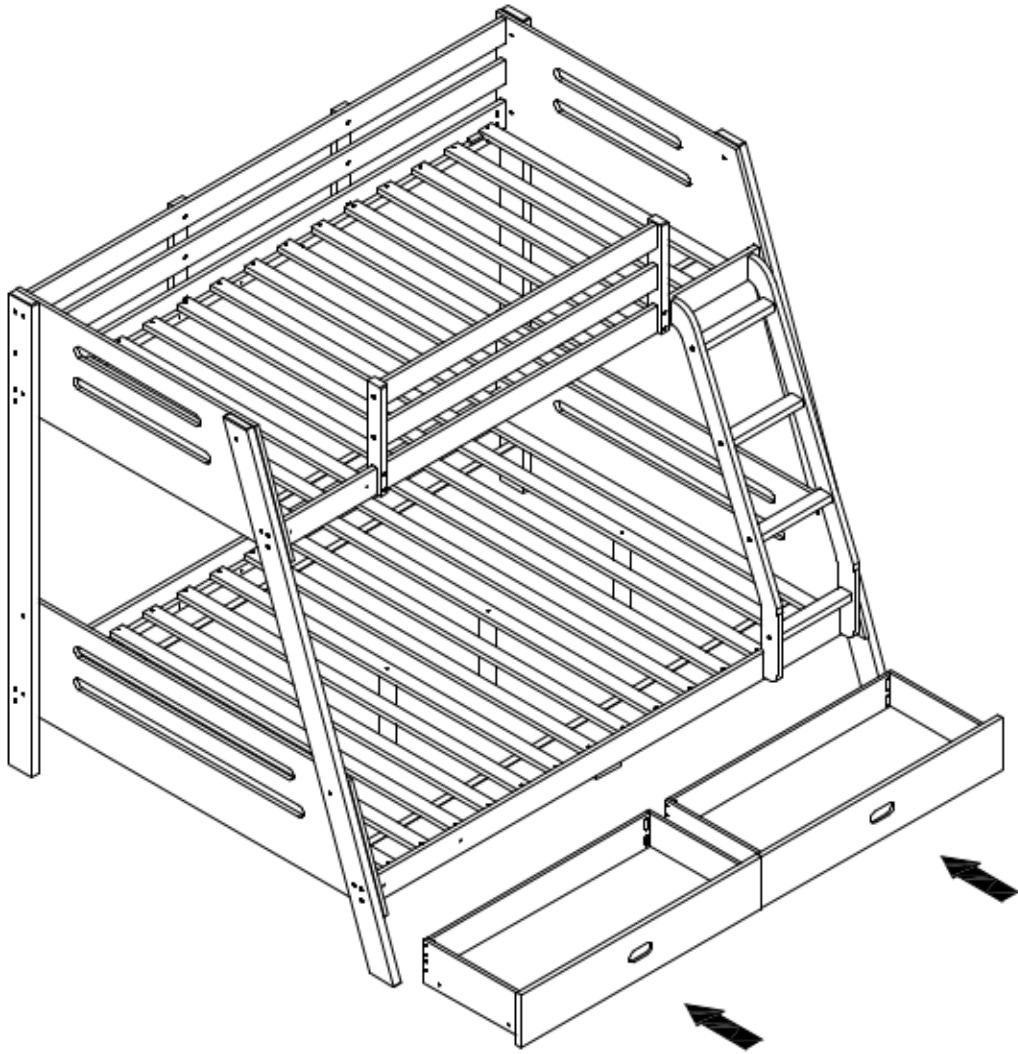
STEP 13.3



STEP 13.1



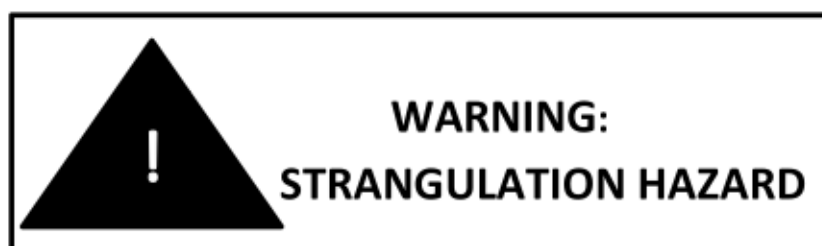
#29



ASSEMBLY IS NOW COMPLETED

Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNING labels shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning labels from the bed.
3. Keep these instructions for future use.
4. IMPORTANT: Must use Bunkie mattress or Bunkie board. The proper sizes for the UPPER/LOWER TWIN-SIZE Bunkie mattress or Bunkie board should be 74" - 75" long and 37 ½" - 38 ½" wide with no more than 6" thickness and for the UPPER/LOWER FULL -SIZE should be 74"-75" long and 53" – 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) BELOW the upper edge of the guardrails.
6. The MAXIMUM weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. DO NOT allow horseplay, rough playing, or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



Objects such as, but not limited to, hanger, hooks, belts, bag, rope strings, etc. should not be hung or used on or around the bunk bed.

Replacement Parts:

Replacement parts may be obtained from your Furniture of America dealer.

Distributed by:
Furniture of America
680 S. Lemon Avenue
City of Industry, CA 91789